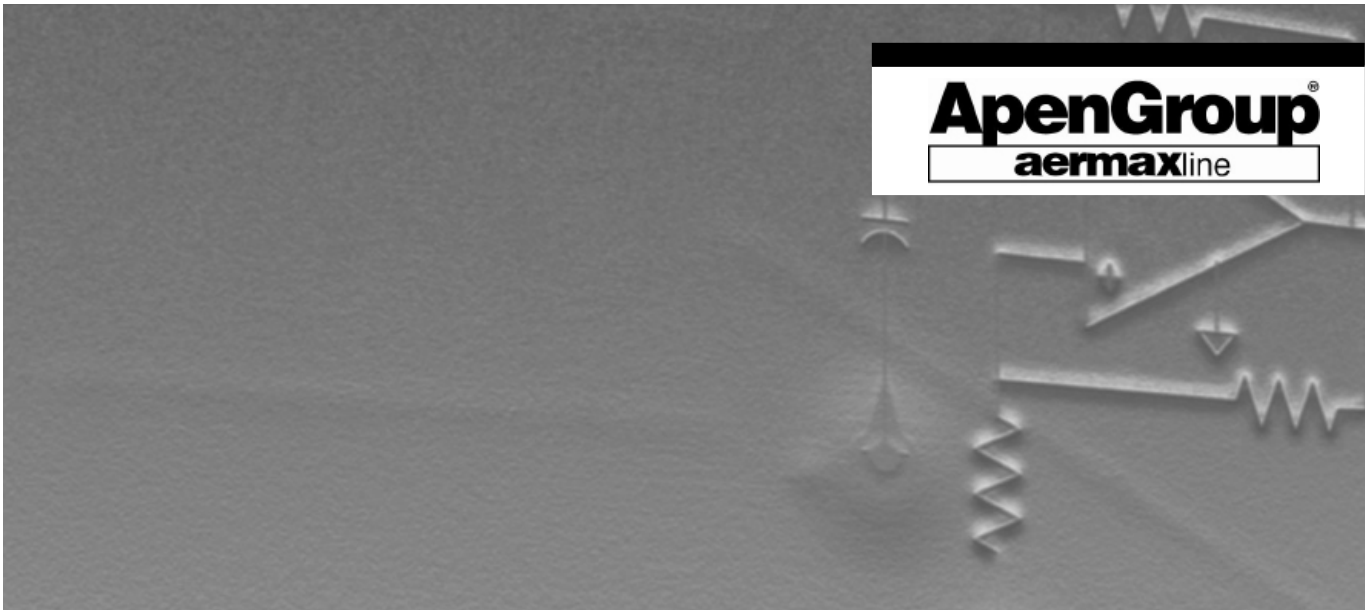
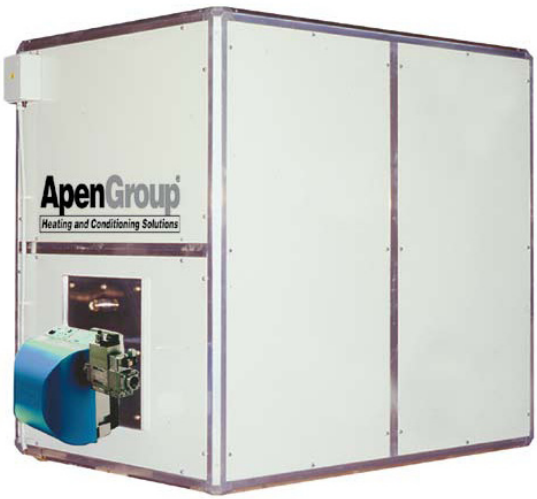


GB	*Use, Installation and Maintenance Manual* *EMS-N/GH, EMS-K/GHK, EMS-R/GHR Warm Air Heater Module*



Capacities from 32 to 1060 kW

Efficiency up to 102%

VER. 00.00.2017

Dichiarazione di Conformità
Statement of Compliance

CE

APEN GROUP S.p.A.
20060 Pessano con Bornago (MI)
Via Isonzo, 1
Tel +39.02.9596931 r.a.
Fax +39.02.95742758
Internet: http://www.apengroup.com

Il presente documento dichiara che la macchina:
With this document we declare that the unit:

Modello: ***Model:***	**Modulo scambiatore EMS/GH, EMS-K/GHK, EMS-R/GHR** ***Heat Exchanger EMS/GH, EMS-K/GHK, EMS-R/GHR***

è stata progettata e costruita in conformità con le disposizioni delle Direttive Comunitarie:
has been designed and manufactured in compliance with the prescriptions of the following EC Directives:

- **Regolamento Apparecchi a Gas 2016/426/UE**
  Gas Appliance Regulation 2016/426/UE
- **Direttiva Bassa Tensione 2014/35/UE**
  Low Voltage Directive 2014/35/UE
- **Regolamento ErP 2016/2281/CE**
  ErP Regulation 2016/2281/CE
  Valido solo per gli accoppiamenti generatore-bruciatore indicati dal costruttore (vedere manuale)
  Valid only for the heater-burner matching specified by the manufacturer (see manual)

è stata progettata e costruita in conformità con le norme:
has been designed and manufactured in compliance with the standards:

- **EN1020:2009**
- **2017/C 229/01**
- **EN60335-1**
- **EN60335-2-102**

Organismo Notificato:
Notified body:

Kiwa Cermet Italia S.p.A
0476
PIN 0476CT2224

La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante
This declaration of conformity is issued under the sole responsibility of the manufacturer

Pessano con Bornago
01/03/2018

Apen Group S.p.A.
Un Amministratore

CODE SERIAL NUMBER

INDEX

Stainless steel heat exchanger modules for industrial applications and air handling units

The GH and EMS series heaters are manufactured in different power versions, from 32 kW to 1170 kW; they can be supplied with both gaseous and liquid fuels.

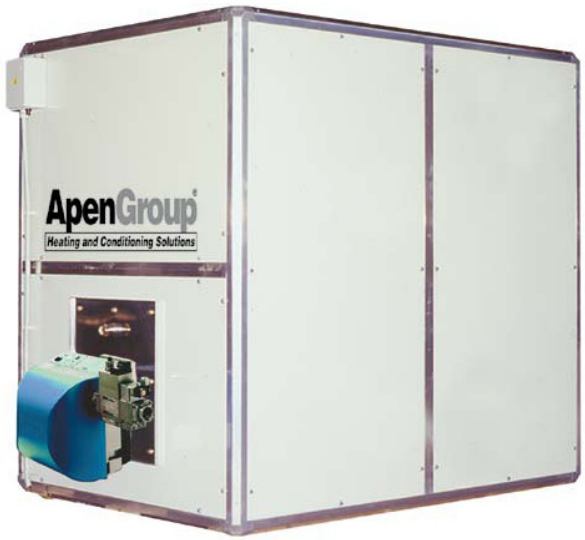
The difference between the GH models and the EMS models is linked to the type of use for which they have been designed:

- GH modules: designed to be inserted in air handling units, they have a light galvanised sheet frame that allows them to be inserted inside dedicated structures

- EMS modules: designed to be connected directly or in series to air handling units; the structure consists of an aluminium frame and sandwich panels in white pre-painted sheet metal on the outside and galvanised sheet metal on the inside, insulated with rock wool

The GH and EMS series heaters have been designed to be installed to the air handling units operating with gas and diesel burners (only available on request). They are used in the most varied production processes and are designed in different series to satisfy the different working conditions in which this product can be used.

HG0010 C3 002 ed.07.01



STANDARD APPLICATIONS: AHU OR ROOF-TOP UNIT

The **GH** and **EMS** series correspond to the basic models conceived and designed to be installed in systems operating under typical operating conditions of air handling units with not too high temperature differentials and sufficiently high air flow rates (ΔT between 20 and 35°C).

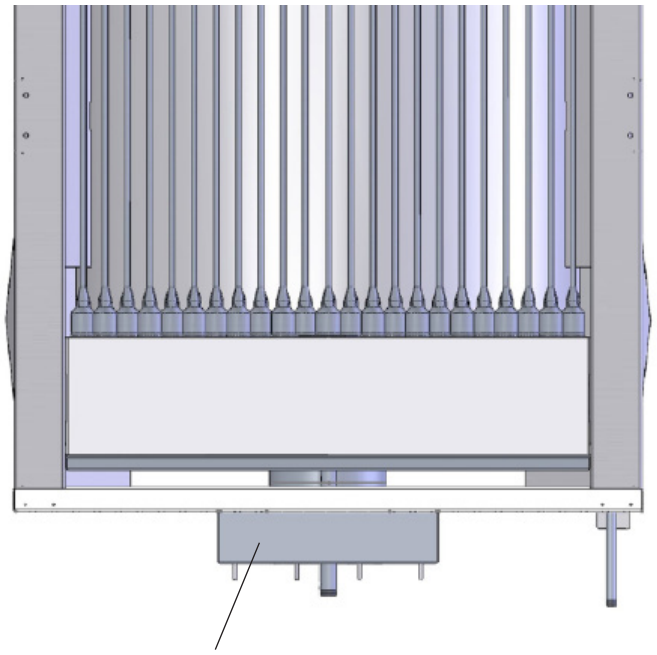
The standard GH and EMS series are CE-certified according to the Gas Regulation.

SPECIAL APPLICATIONS: PROCESS SYSTEMS

The **GH/EMS-310, GH-2** and **EMS-50A** series are designed to work under special operating conditions (e.g. in process systems, painting or drying booths, or at high static air pressures).

The GH-2 and EMS-50A heat exchangers are made from materials with high resistance to stress so they withstand high pressures (up to 2,500Pa), while the GH-310 and EMS-310 heat exchangers, thanks to the special materials with which they are constructed, are designed to operate at very high air temperatures (up to 200°C) or high air temperature differentials.

Refer to Paragraph 3.4 for the sizing and choice of the heat exchangers used in the process systems.



Detail of burner plate of models made from AISI310

1. GENERAL CAUTIONS

This manual is an integral part of the product and must always accompany it.
Should the equipment be sold or passed on to someone else, always make sure that this manual is supplied with the equipment for future reference by the new owner and/or installer.
The manufacturer shall not be held civilly or criminally responsible for injuries to people or animals or damages to things caused by incorrect installation, calibration and maintenance or by failure to follow the instructions contained in this manual or by operations carried out by unqualified staff.
This product must be used only for the applications for which it was designed or approved. Any other use must be regarded as hazardous.
During the installation, operation and maintenance of the equipment described in this manual, the user must always strictly follow the instructions given in all the chapters of this use and instruction manual.
The heat exchanger of the condensing warm air heater must be installed in compliance with current regulations, according to the manufacturer's instructions and by qualified staff, technically specialised in the heating field.
The warranty conditions are specified on the warranty certificate supplied with this equipment.
For the installation of the warm air heaters in the rooms refer to the national regulations, depending on the place of installation of the equipment.

2. SAFETY-RELATED WARNINGS

This chapter describes the safety instructions to be followed by machine operators.

2.1 Fuel

Before starting up the equipment, make sure that:

- the fuel flow rate is suitable for the power required by the heater;
- gas supply specifications match those written on the rating nameplate of the connected burner;
- the fuel supply pressure is between the range specified on the nameplate of the connected burner;
- the gas seal of the feeding system has been tested and approved in compliance with the applicable standards;
- the system is correctly sized for such flow rate and is fitted with all safety and monitoring devices required by applicable standards.

2.2 Gas Leaks

If you smell gas:
- do not operate electrical switches, telephones or any other object or device that could produce sparks;
- immediately open doors and windows to create an air flow to vent the gas out of the room;
- close the gas valves;
- call for qualified staff.

2.3 Power supply

The equipment must be correctly connected to an effective earthing system, made in compliance with current regulations in force in the place of installation.
- Check the efficiency of the earthing system and, if required, call out a qualified engineer.
- Check that the mains power supply is the same as the power input stated on the equipment nameplate.

Do not pull electric cables and keep them away from heat sources.
All electrical operations (installation and maintenance) must be carried out by qualified staff.

2.4 Use

Do not allow children or inexperienced people to use any electrically powered equipment.
The following instructions must be followed:
- do not touch the equipment with wet or damp parts of your body and/or with bare feet;
- do not leave the equipment exposed to the elements (rain, sun etc...) unless it is adequately protected;
- do not use the gas pipes to earth electrical equipment;
- do not touch the hot parts of the heater, such as the flue gas duct;
- do not wet the heater with water or other fluids;
- do not place any object over the equipment;
- do not touch the moving parts of the heater.

2.5 Maintenance

Maintenance operations and combustion inspections must be carried out in compliance with current standards applicable in the country of installation.
Before carrying out any cleaning and maintenance operations, isolate the boiler from the mains power supply using the switch located on the electrical system and/or on the shut-out devices.
If the heater is faulty and/or incorrectly operating, switch it off and do not attempt to repair it yourself, but contact our local Technical Service Centre.

All repairs must be carried out by using genuine spare parts. Failure to comply with the above instructions could compromise the safety of the equipment and invalidate the warranty.
If the equipment is not used for long periods, shut the fuel supply off and disconnect it from the power supply.
If the unit is to be put out of service, in addition to the above operations, potential sources of hazard on the unit must be disabled.

2.6 Transport and Handling

The heat exchanger is supplied resting on and duly fastened to a wooden pallet, wrapped with a transparent film (on request, it can supplied in a crate or case).
Unload the heater from the truck and move it to the site of installation by using means of transport suitable for the shape of the load and for the weight.
If the unit is stored at the customer's premises, make sure a suitable place is selected, sheltered from rain and from excessive humidity, for the shortest possible time.
A storage temperature above -15°C is recommended to prevent that the STB thermostat gets stuck.
Any lifting and transport operations must be carried out by skilled staff, adequately trained and informed on the working procedures and safety regulations. Instructions in this Manual shall have to be followed when handling the heat exchanger.
Once the equipment is moved to the correct position, the unpacking operation can be started.
The unpacking operation must be carried out by using suitable tools or safety devices where required.
Recovered packaging materials must be separated and disposed of according to applicable regulations in the country of use.
While unpacking the unit, check that the unit and all its parts have not been damaged during transport and match the order.
If damages have occurred or parts are found to be missing, immediately contact the supplier.
The manufacturer is not liable for any damages occurred during transport, handling or unloading.

3. TECHNICAL FEATURES

The GH, GHK, GHR, EMS-N, EMS-K and EMS-R series warm air heaters have been designed to be matched to air handling units and roof-top units as heating units.
The modules can also be used on all machines requiring air to be heated during their operation (such as dryers, ventilation systems, etc.).

The module thermal power output ranges from 32 kW to 1060 kW. For greater output levels, multiple heaters must be combined. They can be assembled in series or in parallel to reach great heat output.

The setting depends on the burner installed. The following types are available:
• modulating;
• two stages, high/low flame;
• ON/OFF.

The air is heated through its passage on combustion chamber and exchanger pipe surfaces.

Heaters can also work under conditions that lead to condensation (if equipped with the necessary accessories) only if the relevant burner is supplied with gaseous fuel. IF LIQUID FUEL IS USED, CONDENSATION CAN BE HARMFUL TO THE HEAT EXCHANGER.

The innovative design and large surface of the combustion chamber and heat exchanger pipes ensure optimum efficiency and durability.

Combustion chamber and flue gas collectors are completely made of AISI 441 or AISI 310 stainless steel, while the surfaces in contact with flue gases (tube bundle) are made of stainless steel with low carbon content in order to ensure a high resistance to corrosion. Tube bundle design is patented.

Combustion chambers are manufactured in the following versions:

- GH/EMS: standard combustion chamber
- GHK/EMS-K: high-efficiency heaters with standard combustion chamber
- GHR/EMS-R: extremely high-efficiency heaters with standard combustion chamber
- GH-2/EMS-50A: for high pressure [2500 Pa]
- GH/EMS-310: combustion chamber in AISI 310 for high-temperature applications.

Characteristics of steel types
The following table shows naming correspondence of the steel types used to manufacture our exchangers:

USA	EN	
AISI	No.	Composition
AISI 310	1.4845	X8 CrNi 25-21
AISI 441	1.4509	X2 CrTiNb 18
AISI 304	1.4301	X5 CrNi 18-10

Other materials, and/or layouts may be assessed for supply upon special request.

3.1 Technical Information

Performance of GH, GHK, GHR, EMS-N, EMS-K and EMS-R heater modules is certified by the certifying body Kiwa Gastec according to EN1020.
Performance is tightly linked to installation and use conditions. When installed and used for applications different from the above-mentioned ones, the heat exchanger efficiency and performance may differ from the rated values, even to a significant extent.

Safety
The exchanger is supplied complete with safety devices, which **must** be positioned by the manufacturer of the equipment containing the heat exchanger. Below are the correct positions of the safety devices.

Burner
GH and EMS series heaters are equipped with gas or Diesel blown air burners (only available on request).
All models are designed, manufactured and tested to match the burners produced by main burner manufacturers on the market. The correct combinations are indicated in the dedicated section of this manual (Paragraph 3.10).

3.2 Technical Data

The technical data below are valid for all the versions produced, **with some exceptions as highlighted in the notes**.

The following paragraphs will provide more technical information for a correct interpretation of the data.

Notes to the tables in the following pages:

1) the efficiency is the one realised with air flow rates equal to a Δt of 35 K, with inlet air temperature at 15°C; for different applications see further on in the manual.

2) Heat loss of the casing only refers to EMS/EMS-K/EMS-R heaters: it must be considered only when unit is installed outdoor or in a thermal station. If the unit is installed into the building to be heated, heat is irradiated inside, so heat losses are zero.

3) The minimum air flow rate has been calculated for a Δt of 50 K, suitable for process systems or special applications; for more severe applications, with Δt > 50 K, see below the efficiency and precautions to comply with. The values in the table refer to the maximum and minimum power.
   To satisfy the ErP requirements refer to Paragraph 3.11 with burner combinations.

4) The rated air flow rate is the one used to calculate and satisfy ErP 2018 requirements.

5) The maximum applicable pressure is valid for standard models code GH/GHK/GHR and EMS/EMS-K/EMS-R; for special models code GH-2, EMS-50A and GH/EMS-310 the maximum pressure is **2,500 Pa**.

6) The air MAX temperature is valid for all models except codes GH/EMS-310 for which the maximum value is **200°C**.

Technical data table for GH and EMS-N

Model			EMS140N GH7880		EMS190N GH7980		EMS250N GH8080		EMS320N GH8180		EMS420N GH8280	
Type of appliance			B23									
EC approval			0476CT2224									
NOx Class	NO_x		LOW NOx GAS BURNERS: CLASS 3 (<80 mg/kWh) according to EN676									
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
Furnace Heat Input	P_{min}; $P_{ated,h}$	kW	96.0	195.0	115.0	230.0	154.0	310.0	185.0	380.0	260.0	508.0
Useful Heat Output		kW	90.2	171.0	108.1	205.9	145.0	275.0	173.9	335.9	245.0	450.0
Combustion Efficiency (Hi) *1	η_{pl}; η_{nom}	%	94.0	87.7	94.0	89.5	94.0	88.7	94.0	87.7	94.4	88.6
Combustion Efficiency (Hs)		%	84.7	79.0	84.7	80.6	84.7	79.9	84.7	79.0	85.0	79.8
Seasonal heating energy efficiency	$\eta_{s,h}$	%	According to the chosen burner: see table in Par. 3.11									
Output efficiency	$\eta_{s,flow}$	%	According to the chosen burner: see table in Par. 3.11									
Chimney loss - Burner ON (Hi)		%	6.0	12.3	6.0	10.5	6.0	12.3	6.0	12.3	5.6	11.4
Chimney loss - Burner OFF		%	< 0.1		<0,1		<0,1		< 0.1		< 0.1	
Casing losses *2	F_{env}	%	1.26		1.16		1.17		1.02		1.03	
Combustion Chamber pressure		Pa	13	50	10	40	10	50	15	60	28	120
Combustion Chamber volume		m^3	0.37		0.52		0.76		1.06		1.55	
Minimum air flow rate *3		m^3/h	5,200	9,850	6,200	11,850	8,350	15,800	10,000	19,300	14,050	25,800
Rated air flow rate *4		m^3/h	10,500		14,000		18,000		23,000		30,000	
Module pressure drop		Pa	see diagram									
Max. applicable pressure *5		Pa	800		800		800		800		800	
Max. air temperature *6		°C	120		120		120		120		120	

Model			EMS550N GH83080		EMS700N GH8480		EMS900N GH8580		EMS1M2N GH8680	
Type of appliance			B23							
EC approval			0476CT2224							
NOx Class	NO_x		LOW NOx GAS BURNERS: CLASS 3 (<80 mg/kWh) according to EN676							
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
Furnace Heat Input	P_{min}; $P_{ated,h}$	kW	320	670	397	818	447	1028	617	1170
Useful Heat Output		kW	301	592	374	730	422	920	583	1049
Combustion Efficiency (Hi) *1	η_{pl}; η_{nom}	%	94.3	88.4	94.3	89.3	94.4	89.5	94.6	89.7
Combustion Efficiency (Hs)		%	85.0	79.6	85.0	80.5	85.0	80.6	85.2	80.8
Seasonal heating energy efficiency	$\eta_{s,h}$	%	According to the chosen burner: see table in Par. 3.11							
Output efficiency	$\eta_{s,flow}$	%	According to the chosen burner: see table in Par. 3.11							
Chimney loss - Burner ON (Hi)		%	5.7	11.6	5.7	10.7	5.6	10.5	5.6	10.5
Chimney loss - Burner OFF		%	< 0.1		< 0.1		< 0.1		< 0.1	
Casing losses *2	F_{env}	%	0.97		1.00		1.01		1.01	
Combustion Chamber pressure		Pa	21	110	25	120	28	130	53	205
Combustion Chamber volume		m^3	1.79		4.78		5.58		5.58	
Minimum air flow rate *3		m^3/h	17,300	33,950	21,450	41,900	24,200	52,750	24,200	52,750
Rated air flow rate *4		m^3/h	40,000		54,000		68,500		74,000	
Module pressure drop		Pa	see diagram							
Max. applicable pressure *5		Pa	800		800		800		800	
Max. air temperature *6		°C	120		120		120		120	

Technical data table for high-efficiency EMS-K and GHK

Model			EMS032K GHK7580		EMS060K GHK7680		EMS100K GHK7780		EMS140K GHK7880		EMS190K GHK7980		EMS250K GHK8080	
Type of appliance			B23											
EC approval			0476CT2224											
NOx Class	NO_x		LOW NOx GAS BURNERS: CLASS 3 (<80 mg/kWh) according to EN676											
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
Furnace Heat Input	P_{min}; $P_{ated,h}$	kW	14	34.6	22.0	72.0	26.5	114	38.0	152.0	48.0	200.0	61.0	270.0
Useful Heat Output		kW	14.3	32.0	22.5	66.5	27.1	105.4	38.5	140.8	48.3	182.2	61.6	248.9
Combustion Efficiency (Hi) *1	η_{pl}; η_{nom}	%	102.5	92.5	102.4	92.4	102.4	92.5	101.2	92.6	100.5	92.6	101.0	92.2
Combustion Efficiency (Hs)		%	92.3	83.3	92.3	83.2	92.3	83.3	91.2	83.4	90.5	83.4	91.0	83.1
Seasonal heating energy efficiency	$\eta_{s,h}$	%	According to the chosen burner: see table in Par. 3.11											
Output efficiency	$\eta_{s,flow}$	%	According to the chosen burner: see table in Par. 3.11											
Chimney loss - Burner ON (Hi)		%		7.5		7.6		7.5		7.4		7.4		7.8
Chimney loss - Burner OFF		%	< 0.1		< 0.1		< 0.1		< 0.1		<0,1		<0,1	
Casing losses *2	F_{env}	%	2.61		1.64		1.81		1.26		1.16		1.17	
Combustion Chamber pressure		Pa	8	40	12	100	14	100	15	140	15	130	19	175
Combustion Chamber volume		m^3	0.06		0.12		0.24		0.37		0.52		0.76	
Minimum air flow rate *3		m^3/h	820	1,835	1,290	3,815	1,550	6,050	2,210	8,075	2,770	10,450	3,535	14,270
Rated air flow rate *4		m^3/h	2,700		5,000		7,300		10,500		14,000		18,000	
Module pressure drop		Pa	see diagram											
Max. applicable pressure *5		Pa	800		800		800		800		800		800	
Max. air temperature *6		°C	120		120		120		120		120		120	

Model			EMS320K GHK8180		EMS420K GHK8280		EMS550K GHK8380		EMS700K GHK8480		EMS900K GHK8580		EMS1M2K GHK8680	
Type of appliance			B23											
EC approval			0476CT2224											
NOx Class	NO_x		LOW NOx GAS BURNERS: CLASS 3 (<80 mg/kWh) according to EN676											
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
Furnace Heat Input	P_{min}; $P_{ated,h}$	kW	74.0	347.0	83.0	455.0	95.0	595.0	126.0	756.0	175.0	974.0	175.0	1130.0
Useful Heat Output		kW	74.8	319.8	83.8	419.4	96.1	549.1	127.6	697.2	179.7	900.0	186.0	1057.7
Combustion Efficiency (Hi) *1	η_{pl}; η_{nom}	%	101.0	92.2	101.0	92.2	101.2	92.3	101.3	92.2	102.7	92.4	106.3	93.6
Combustion Efficiency (Hs)		%	91.0	83.1	91.0	83.1	91.2	83.2	91.3	83.1	92.5	83.24	95.77	84.32
Seasonal heating energy efficiency	$\eta_{s,h}$	%	According to the chosen burner: see table in Par. 3.11											
Output efficiency	$\eta_{s,flow}$	%	According to the chosen burner: see table in Par. 3.11											
Chimney loss - Burner ON (Hi)		%		7.8		7.8		7.7		7.8		7.6		7.6
Chimney loss - Burner OFF		%	< 0.1		< 0.1		< 0.1		< 0.1		< 0.1		< 0.1	
Casing losses *2	F_{env}	%	1.02		1.03		0.97		1.00		1.01		1.01	
Combustion Chamber pressure		Pa	23	225	30	275	40	365	45	410	45	420	60	615
Combustion Chamber volume		m^3	1.06		1.55		1.79		4.78		5.58		5.58	
Minimum air flow rate *3		m^3/h	4,290	18,335	4,805	24,050	5,510	34,850	7,320	39,975	10,305	46,620	10,305	59,864
Rated air flow rate *4		m^3/h	23,000		30,000		40,000		54,000		68,500		74,000	
Module pressure drop		Pa	see diagram											
Max. applicable pressure *5		Pa	800		800		800		800		800		800	
Max. air temperature *6		°C	120		120		120		120		120		120	

Technical data table for extremely high-efficiency EMS-R and GHR.

Model			EMS032R GHR7580		EMS060R GHR7680		EMS100R GHR7780		EMS140R GHR7880		EMS190R GHR7980		EMS250R GHR8080	
Type of appliance			B23											
EC approval			0476CT2224											
NOx Class	NO_x		LOW NOx GAS BURNERS: CLASS 3 (<80 mg/kWh) according to EN676											
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
Furnace Heat Input	P_{min}; $P_{ated,h}$	kW	14.0	32.0	22.0	58.0	26.5	90.0	38.0	115.9	48.0	162.0	61.0	217.0
Useful Heat Output		kW	14.3	29.8	22.5	54.3	27.1	84.8	38.5	115.0	48.3	153.1	61.6	205.5
Combustion Efficiency (Hi) *1	η_{pl}; η_{nom}	%	102.5	93.1	102.4	93.6	102.4	94.2	101.2	94.3	100.5	94.5	101.0	94.7
Combustion Efficiency (Hs)		%	92.3	84.0	92.3	84.3	92.3	84.8	91.2	84.9	90.5	85.1	91.0	85.3
Seasonal heating energy efficiency	$\eta_{s,h}$	%	According to the chosen burner: see table in Par. 3.11											
Output efficiency	$\eta_{s,flow}$	%	According to the chosen burner: see table in Par. 3.11											
Chimney loss - Burner ON (Hi)		%		7.5		7.6		7.5		7.4		7.4		7.8
Chimney loss - Burner OFF		%	< 0.1		< 0.1		< 0.1		< 0.1		<0,1		<0,1	
Casing losses *2	F_{env}	%	2.61		1.64		1.81		1.26		1.16		1.17	
Combustion Chamber pressure		Pa	8	40	12	100	14	100	15	140	15	130	19	175
Combustion Chamber volume		m^3	0.06		0.12		0.24		0.37		0.52		0.76	
Minimum air flow rate *3		m^3/h	820	1,710	1,290	3,110	1,555	4,860	2,210	6,260	2,770	8,780	3,535	11,780
Rated air flow rate *4		m^3/h	2,700		5,000		7,300		10,500		14,000		18,000	
Module pressure drop		Pa	see diagram											
Max. applicable pressure *5		Pa	800		800		800		800		800		800	
Max. air temperature *6		°C	120		120		120		120		120		120	

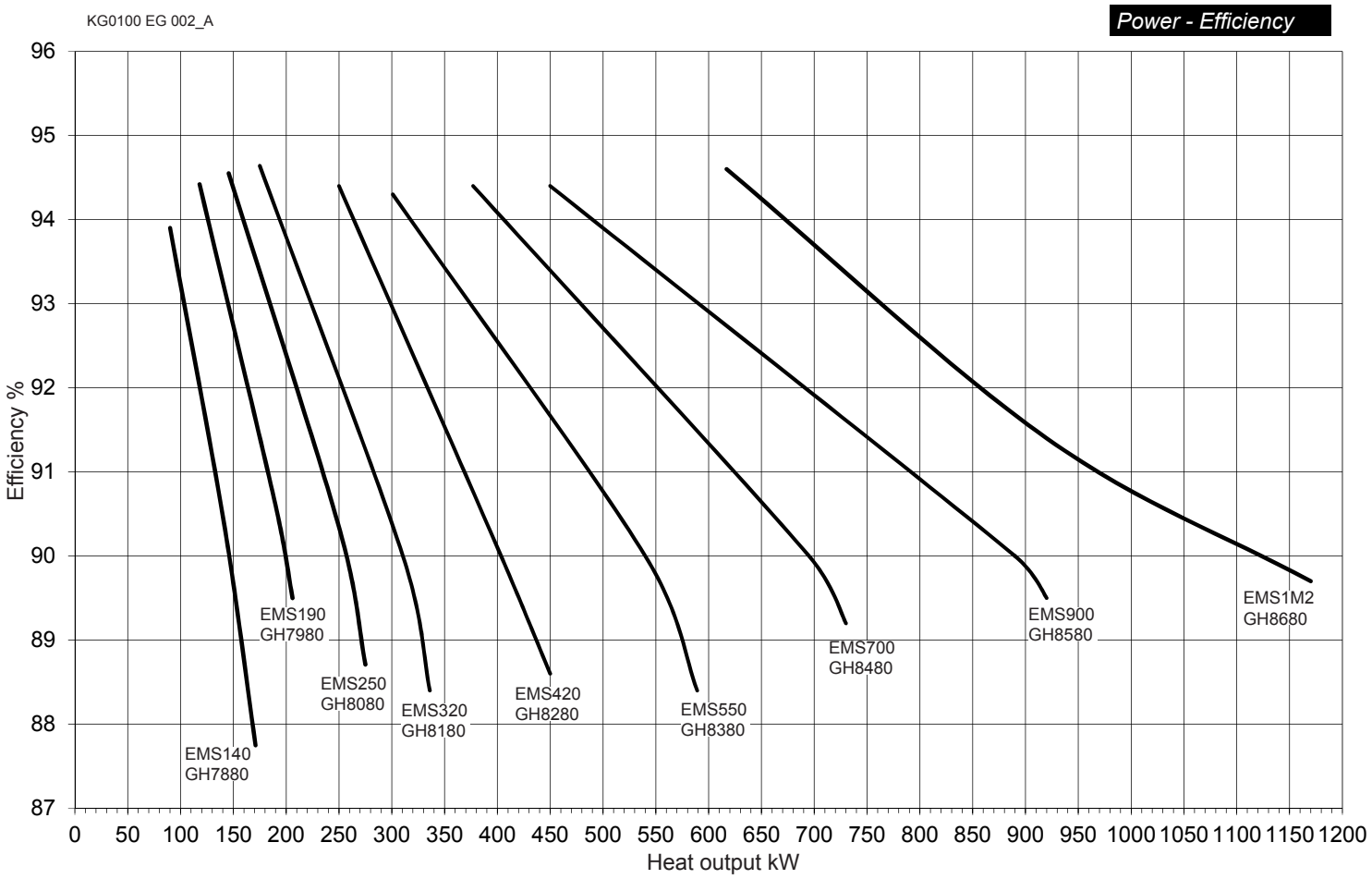
Model			EMS320R GHR8180		EMS420R GHR8280		EMS550R GHR8380		EMS700R GHR8480		EMS900R GHR8580	
Type of appliance			B23									
EC approval			0476CT2224									
NOx Class	NO_x		LOW NOx GAS BURNERS: CLASS 3 (<80 mg/kWh) according to EN676									
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
Furnace Heat Input	P_{min}; $P_{ated,h}$	kW	74.0	275.0	83.0	345.0	95.0	450.0	126.0	599.0	175.0	760.0
Useful Heat Output		kW	74.8	261.3	83.8	328.4	96.1	430.1	127.6	571.4	179.7	724.8
Combustion Efficiency (Hi) *1	η_{pl}; η_{nom}	%	101.0	95.0	101.0	95.2	101.2	95.6	101.3	95.4	102.7	95.4
Combustion Efficiency (Hs)		%	91.0	85.5	91.0	85.8	91.2	85.9	91.3	85.9	92.5	85.95
Seasonal heating energy efficiency	$\eta_{s,h}$	%	According to the chosen burner: see table in Par. 3.11									
Output efficiency	$\eta_{s,flow}$	%	According to the chosen burner: see table in Par. 3.11									
Chimney loss - Burner ON (Hi)		%		7.8		7.8		7.7		7.8		7.6
Chimney loss - Burner OFF		%	< 0.1		< 0.1		< 0.1		< 0.1		< 0.1	
Casing losses *2	F_{env}	%	1.02		1.03		0.97		1.00		1.01	
Combustion Chamber pressure		Pa	23	225	30	275	40	365	45	410	45	420
Combustion Chamber volume		m^3	1.06		1.55		1.79		4.78		5.58	
Minimum air flow rate *3		m^3/h	4,290	14,960	4,805	18,830	5,510	24,590	7,320	32,760	10,305	41,570
Rated air flow rate *4		m^3/h	23,000		30,000		40,000		54,000		68,500	
Module pressure drop		Pa	see diagram									
Max. applicable pressure *5		Pa	800		800		800		800		800	
Max. air temperature *6		°C	120		120		120		120		120	

3.3 Efficiency

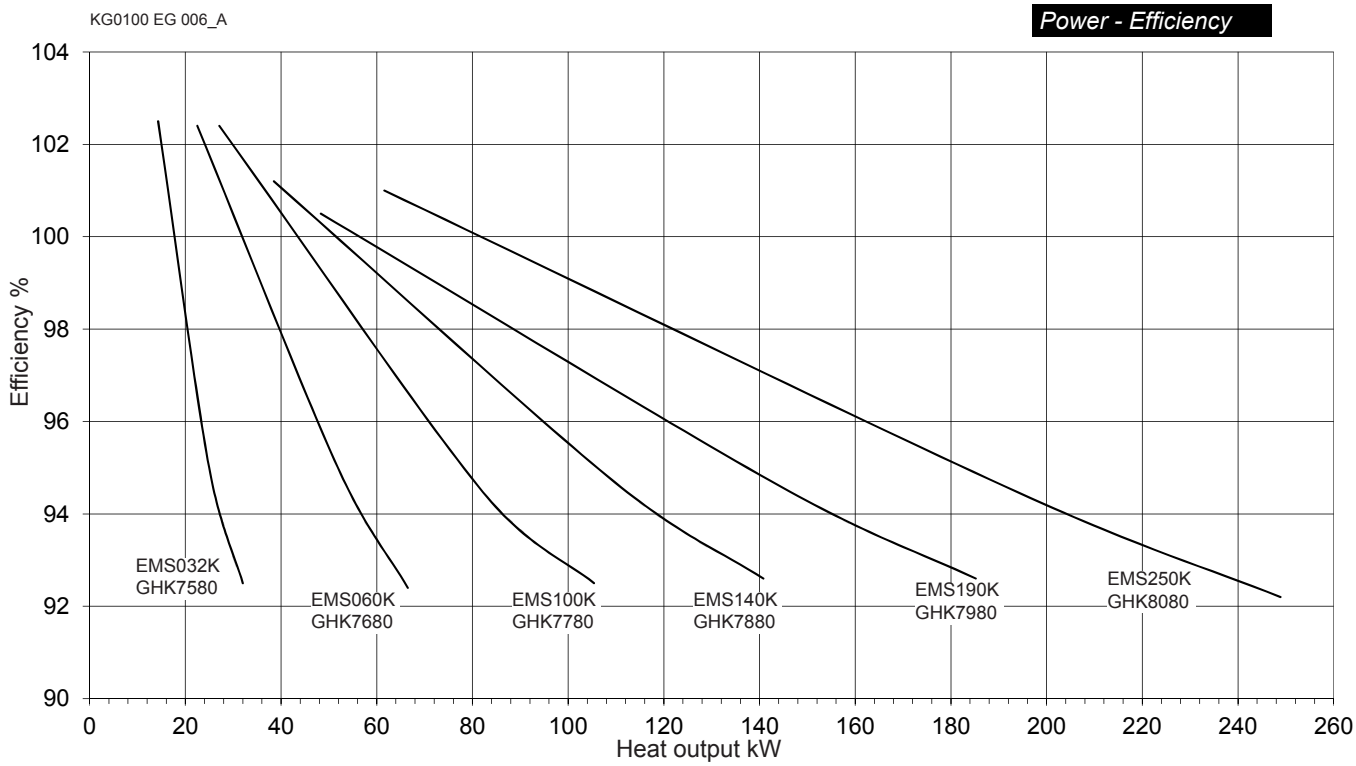
Each heat exchanger has a working range that allows it to be used at powers with different efficiency depending on the power output. The minimum and maximum heat output limits must be observed when adjusting the burner.

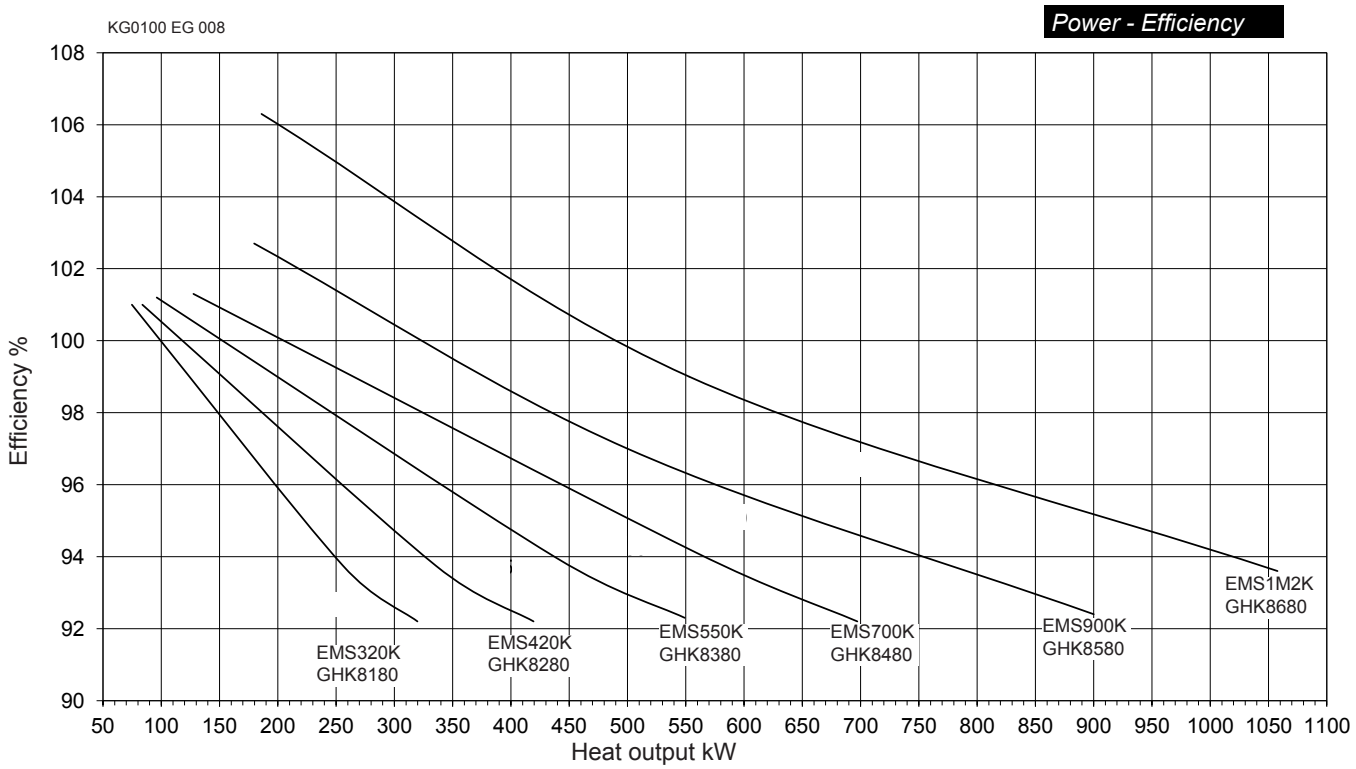
If set power is outside the working range, the heat exchanger warranty becomes null and void.
The efficiencies shown below refer to operation with inlet air at 15°C, Δt of 35 K.

Diagrams of Output Heat/Efficiency Ratio of traditional N and GH EMS Heaters

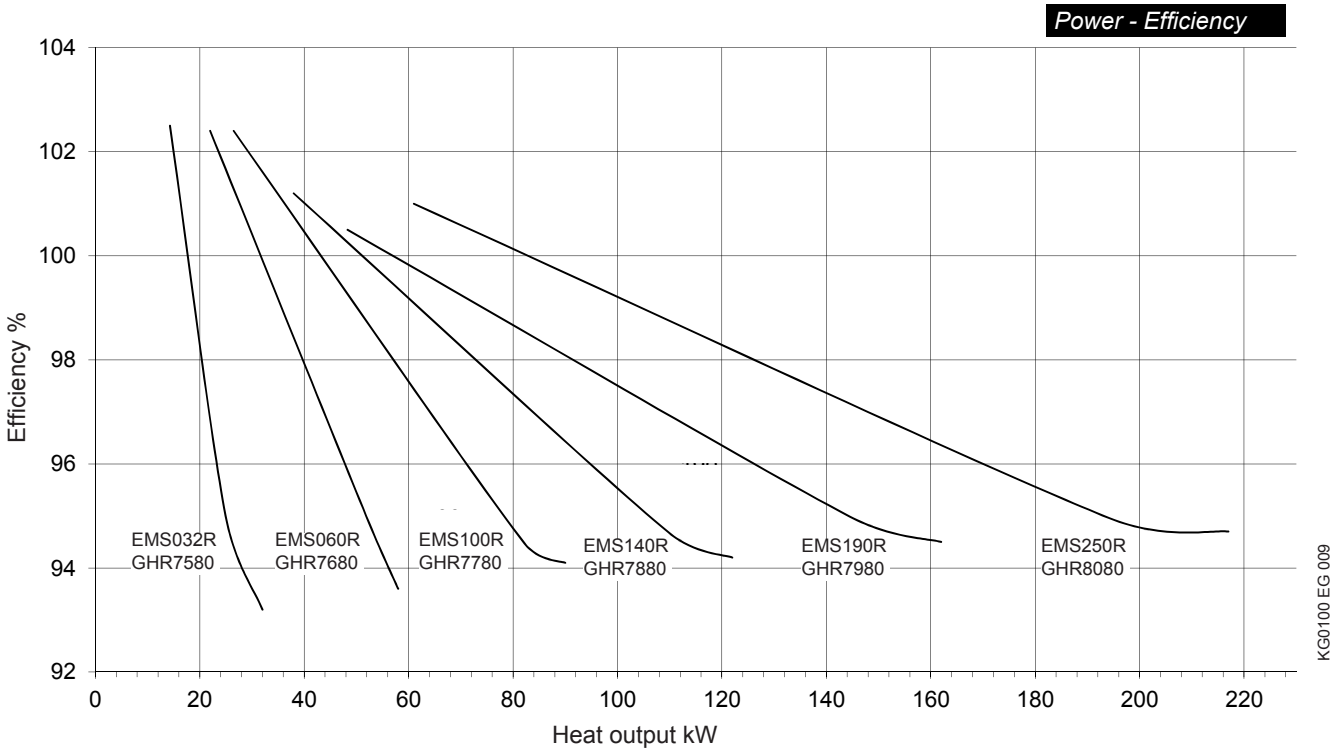


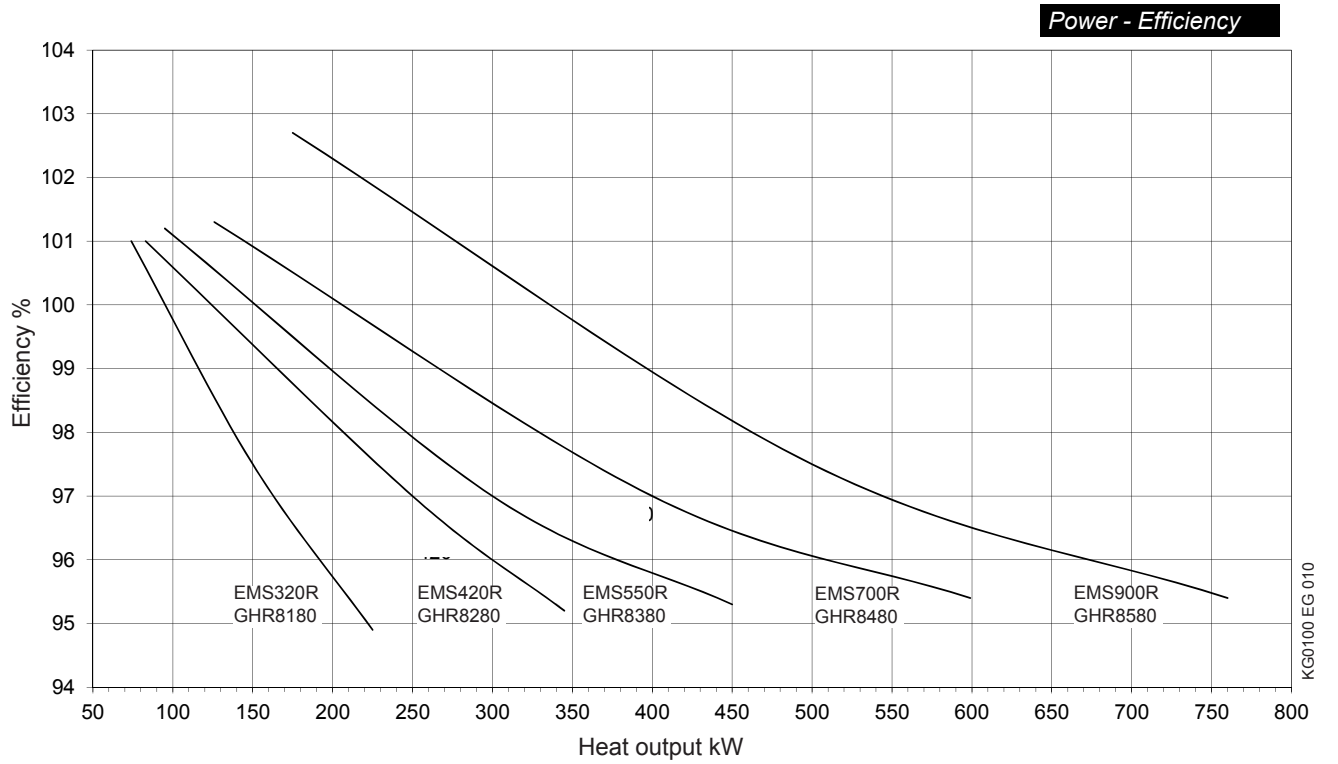
Diagrams of Output Heat/Efficiency Ratio of K and GHK EMS Heaters





Diagrams of Output Heat/Efficiency Ratio of R and GHR EMS Heaters





3.4 Heat input limit

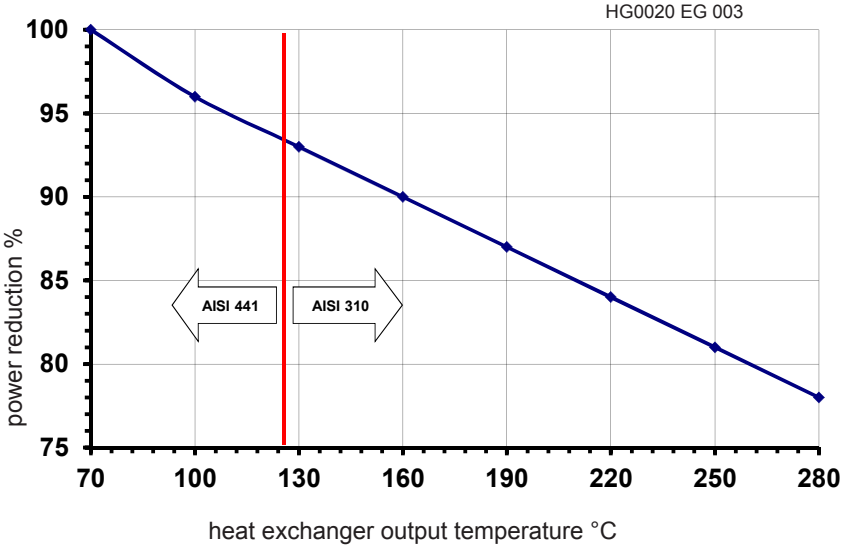
When the heat exchanger is used in a different way from that previously indicated, the maximum regulated heat input must be limited in the following cases:

- Outlet air temperature above 70°C
- Heat drop between inlet air and outlet air higher than 35°C

Outlet Air Temperature
If the temperature at the outlet of the heat exchanger is higher than 70°C, it is necessary to reduce the maximum heat input of the burner by a percentage equal to the value indicated in the chart on the side.
Remember that when the delivery temperature exceeds 125°C we recommend the use of AISI 310 heat exchangers.

Example:
Heat exchanger GH7980/EMS190N-00A;
max. heat input 230 kW;
outlet air temperature 190°C:
Maximum regulated heat output [burned]
= 230*0.87 = 200 kW.

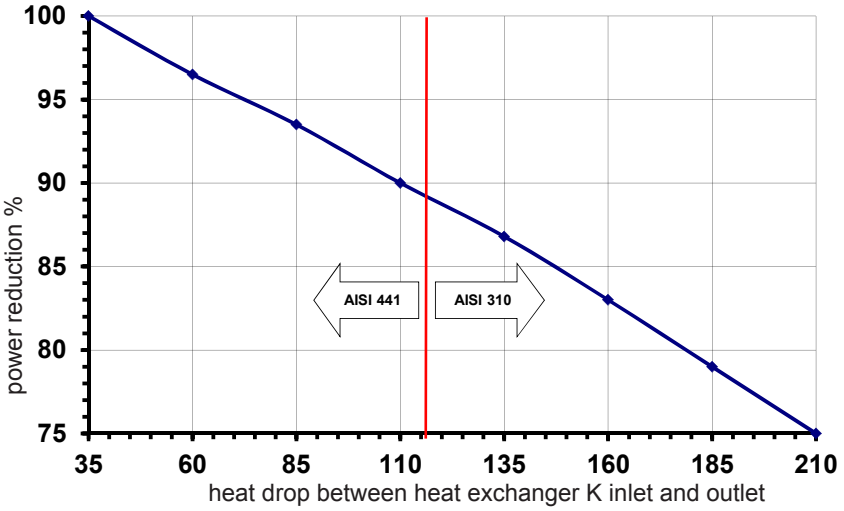
HG0020 EG 003



High heat drop
If the heat drop is higher than 35°C, it is necessary to reduce the maximum heat input of the burner by a percentage equal to the value indicated in the chart on the side.
If the heat drop exceeds 115°C we recommend the use of AISI 310 heat exchangers.

Example:
Heat exchanger GH7980/EMS190N-00A;
max. heat input 230 kW;
heat drop 120 K:
Maximum regulated heat output [burned]
= 230*0.88 = 202 kW.

HG0020 EG 004



Combined Effect
If the heat exchanger is used with high outlet air temperature and high heat drop, the reduction of the heat output must take into account both conditions and the relevant reduction of the heat input.

Example:
Heat exchanger GH7980/EMS190N-00A;
max. heat input 230 kW;
heat drop 120 K:
output temperature 200°C:
Maximum regulated heat output [burned] = 230*0.88*0.86 = 174 kW - heat exchanger in AISI310.

The limit conditions in which the heaters can be used are as follows:

- **AISI 441** Maximum delivery temperature 115°C
  Maximum heat drop 100 K with maximum output temperature 100°C
- **AISI 310** Maximum delivery temperature 200°C
  Maximum heat drop 180 K with delivery temperature 180°C

For applications featuring higher temperatures, please contact APEN GROUP.

3.5 Operating cycle

Operation of the Heater
Heat exchanger operation only depends on the matched burner and the installed control devices.
Operation includes:
- Start-up
- Switch-off
- Control parts
- Safety parts

Start-up
Start-up corresponds to ignition of matched burner and fan, which must be present in the machine and/or system.
The fan can be started together with burner or it can be delayed, by means of a special thermostat or timer, for approx. 60-90 seconds, to prevent cold air from entering the room.
If a fan electrical protection control and/or a fan air flow control exist, these must be connected in series to burner start-up enabling signal.

Switch-off
At the end of the heat request the burner will switch off: the control system must keep ventilation on for a time above three minutes in order to allow the correct cooling of the exchanger.
Failure to perform the post-cooling operations on the exchanger will cause:
- a shorter lifetime of the exchanger and the guarantee will be null and void;
- the safety thermostat to trigger and the associated requirement to manually reset it.

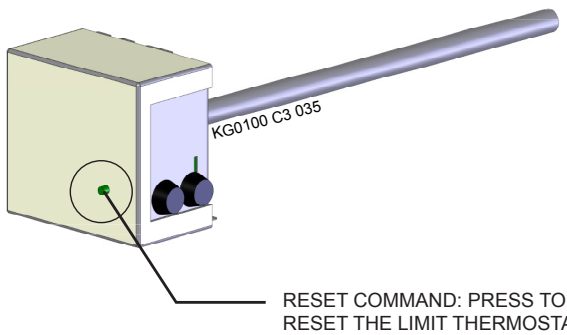
If any heat exchangers are used in process systems featuring air temperature above 90°C, they must be cooled for a longer time, proportional to process temperature.

Control parts
System may include various types of control parts:
- for temperature
- for air flow

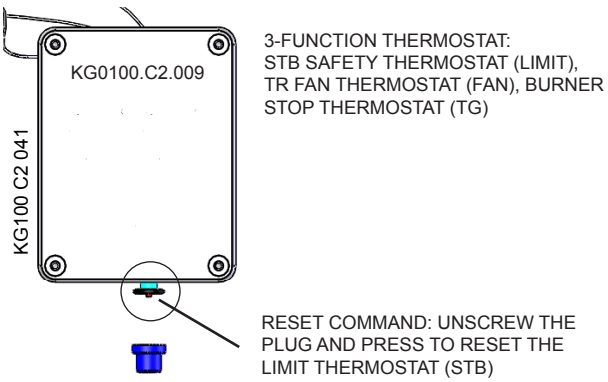
In the case of ON/OFF, high/low flame or modulating temperature controls, they must work directly on the burner.
The best position is clearly where actual air temperature control is possible. If the control is placed near the exchanger, it is necessary to consider its radiant effect, which could considerably alter the measured temperature value.
If air-inverter flow control units, double polarity motors or dampers are installed, it is necessary that, when the air flow rate decreases, the burner heat input decreases proportionally.
If there are no direct automatic devices, a thermostat must be installed at the heat exchanger outlet so that, when the air flow rate decreases with the consequent increase in temperature, the burner will reduce its heat output or switch off.

Safety thermostats
The Gas Regulation compulsorily requires a safety thermostat with manual reset and positive safety setting to be installed so that, the breakage of the sensitive element will trigger a safety intervention (tripping).
The thermostat tripping must cause the burner to stop immediately.
In process systems, in the absence of an adequate resettable safety thermostat, it is advisable to use a double thermostat. The electrical connection should prevent the burner from restarting automatically when the thermostat is reset after tripping.
Another safety device, when required, is the fire damper; this must also cause the burner to stop immediately.
The GH and EMS heaters are supplied with safety thermostat as standard. On request, different models for high temperatures can be supplied.

Jumo safety thermostat code G04750
(EMS models from 420 to 1M2 and all GH models).

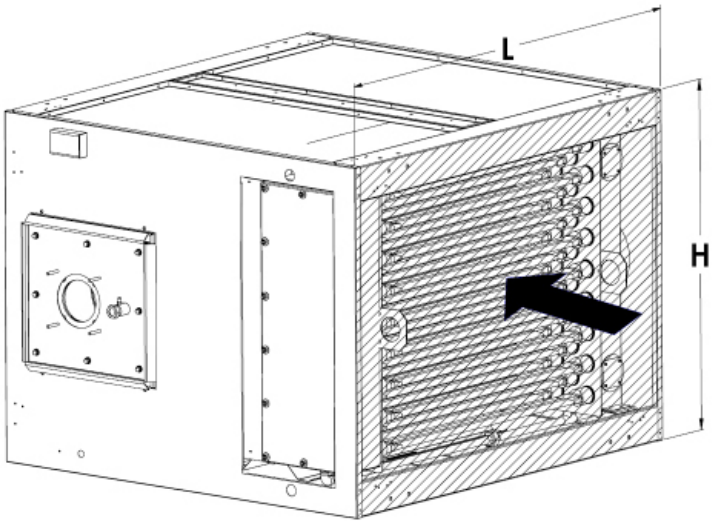


Safety 3-function thermostat code G10040.01
(EMS models from 032 to 320)



3.6 Air flow rate

HG0020 C3 001

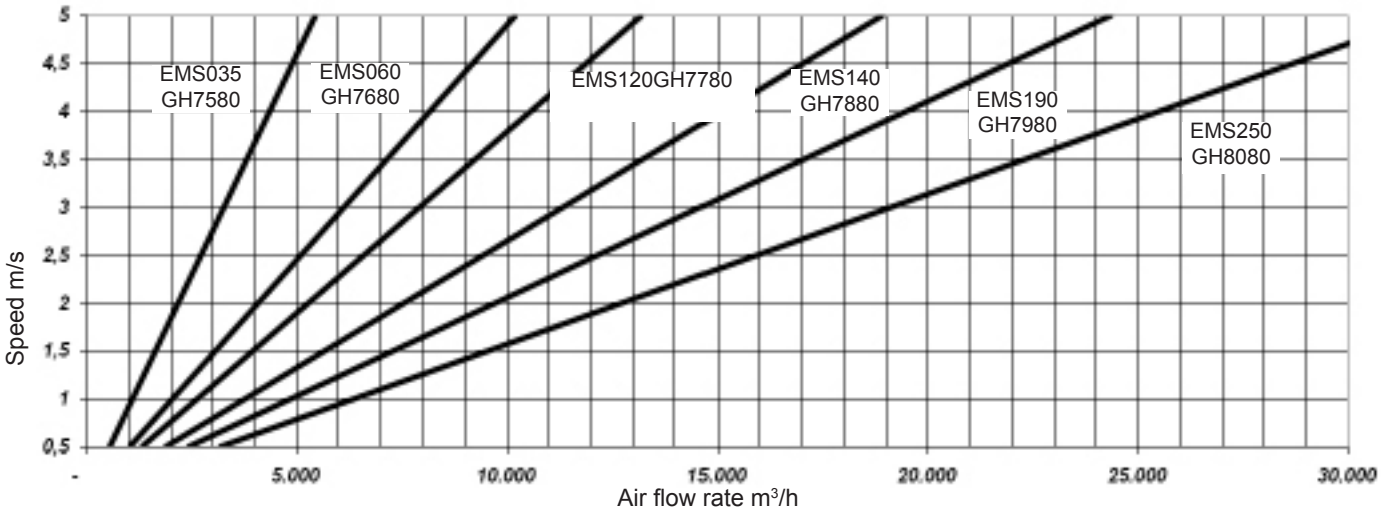


For air handling units, for roof-top units and in general for heating systems use the heat exchanger with speeds between 1.5 and 4.5 m/s. Lower speeds require accurate control of the outlet temperature to avoid overheating; higher speeds can be used in accordance with the heat loss that occur and lead to greater efficiency of the equipment.
The speed is considered to be related to the whole section of the module and not to the internal passage section (see figure).
The charts on this page show the air flow rates based on speeds between 0.5 and 5 m/s at the inlet of the section L x H shown in the figure.
The following page shows the pressure drops referred to the air flow rate; the air flow rate refers to the crossing of the module section defined by the dimensions shown in the figure.

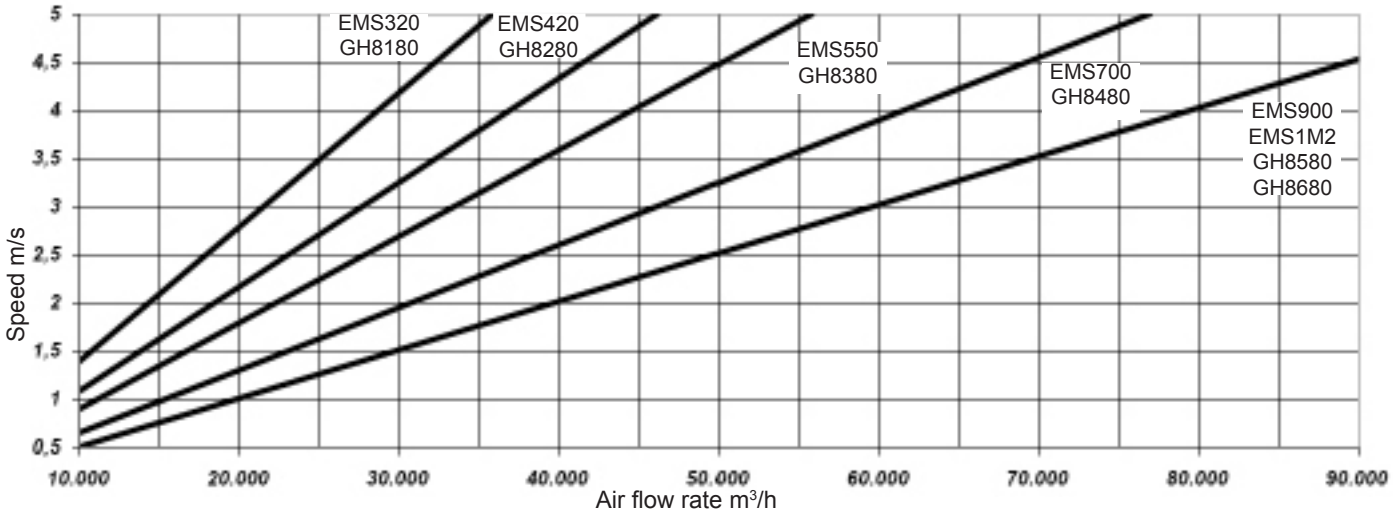
IMPORTANT: air flow rate data using high-efficiency heaters GHK/EMS-K and GHR/EMS-R are the same as the ones for standard GH/EMS-N.

FLOW SPEED - AIR FLOW RATE DIAGRAM

HG0020 EG 005

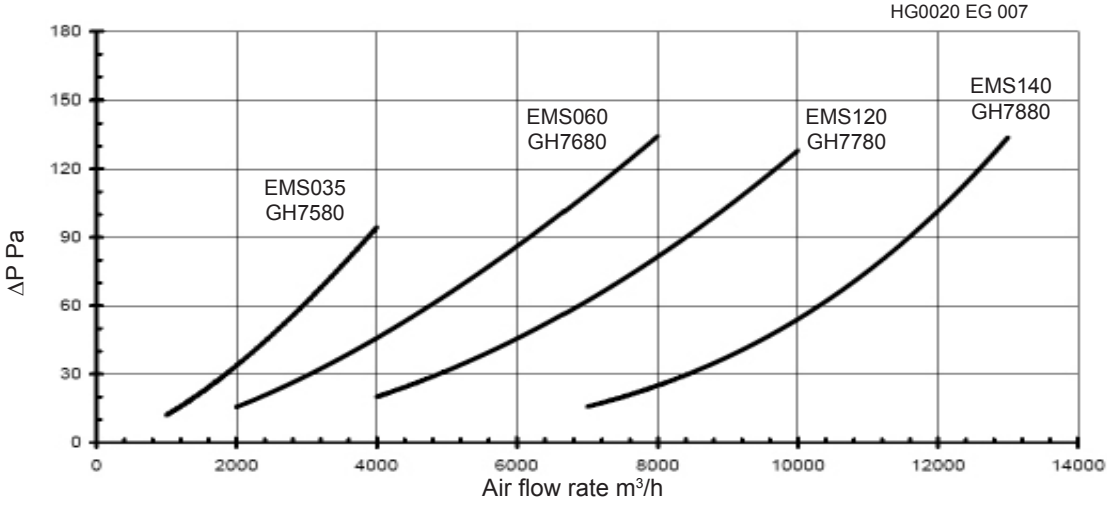


HG0020 EG 006

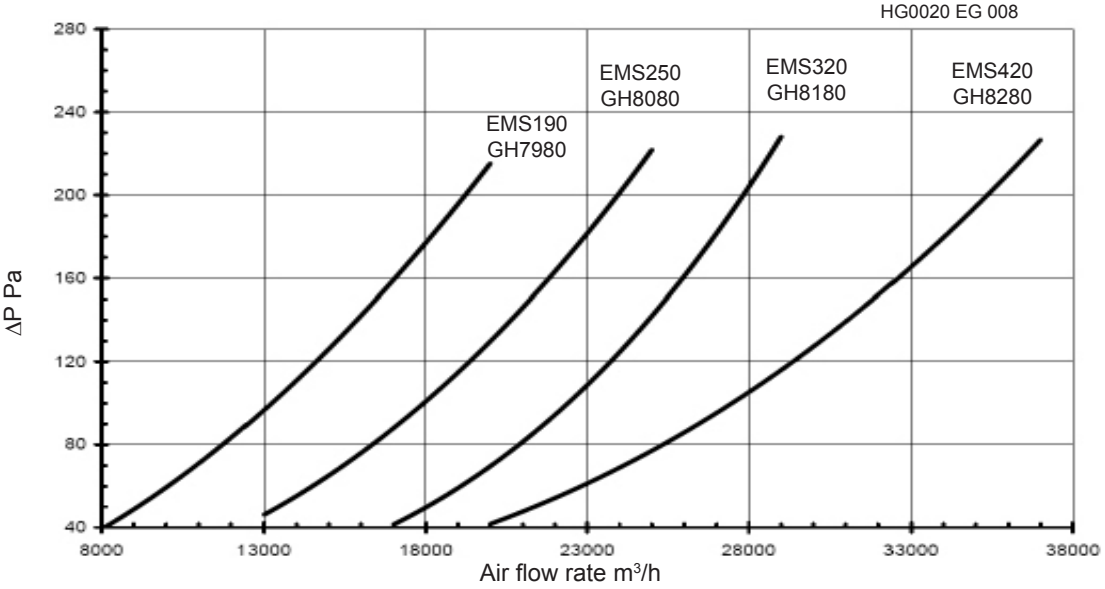


AIR FLOW - PRESSURE DROP DIAGRAM

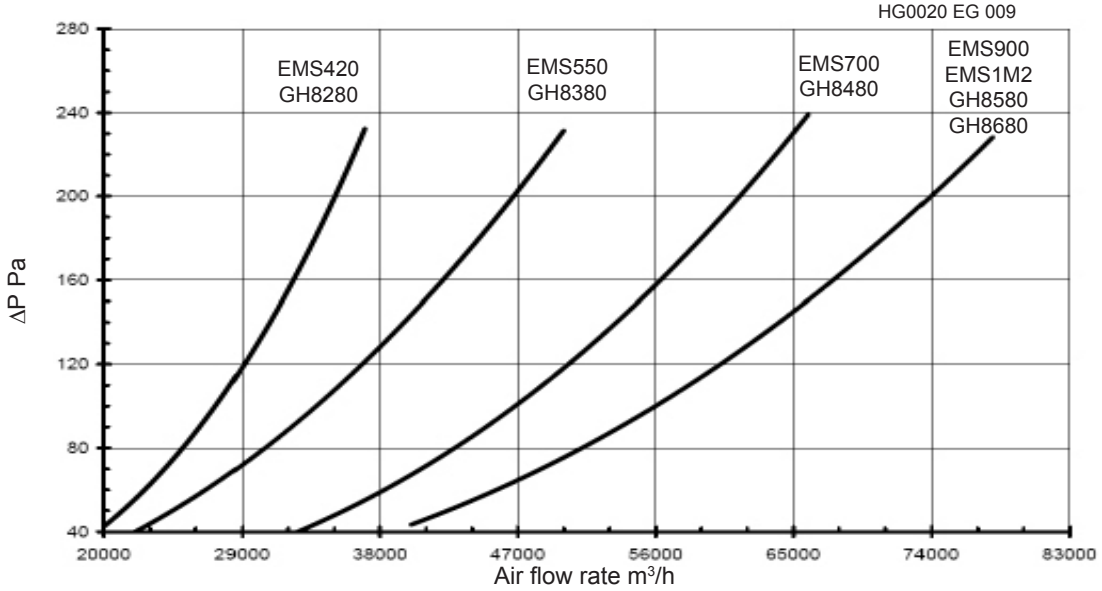
HG0020 EG 007



HG0020 EG 008

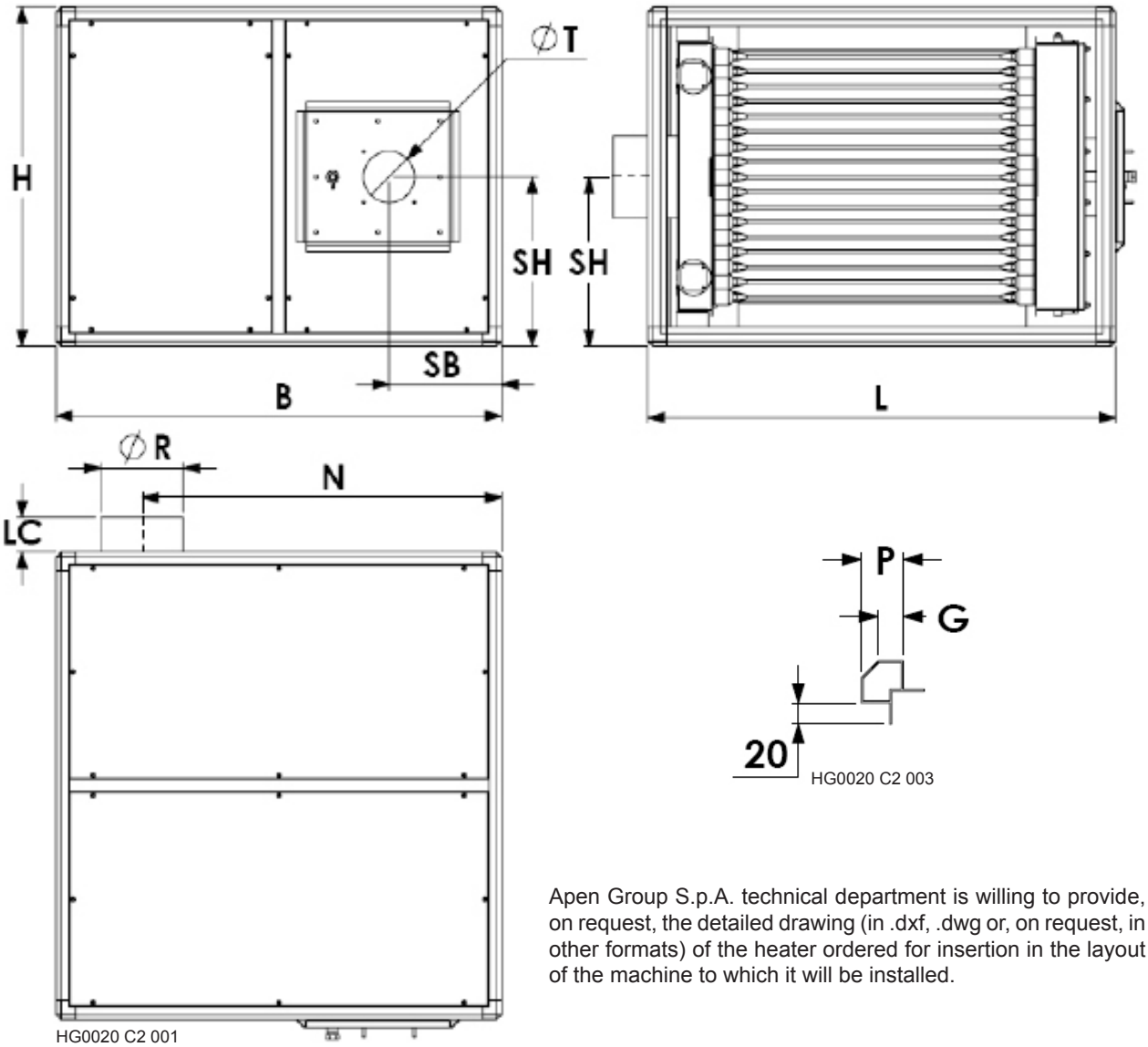


HG0020 EG 009



3.7 EMS-N / EMS-K / EMS-R module dimensions

Indoor EMS module dimensions



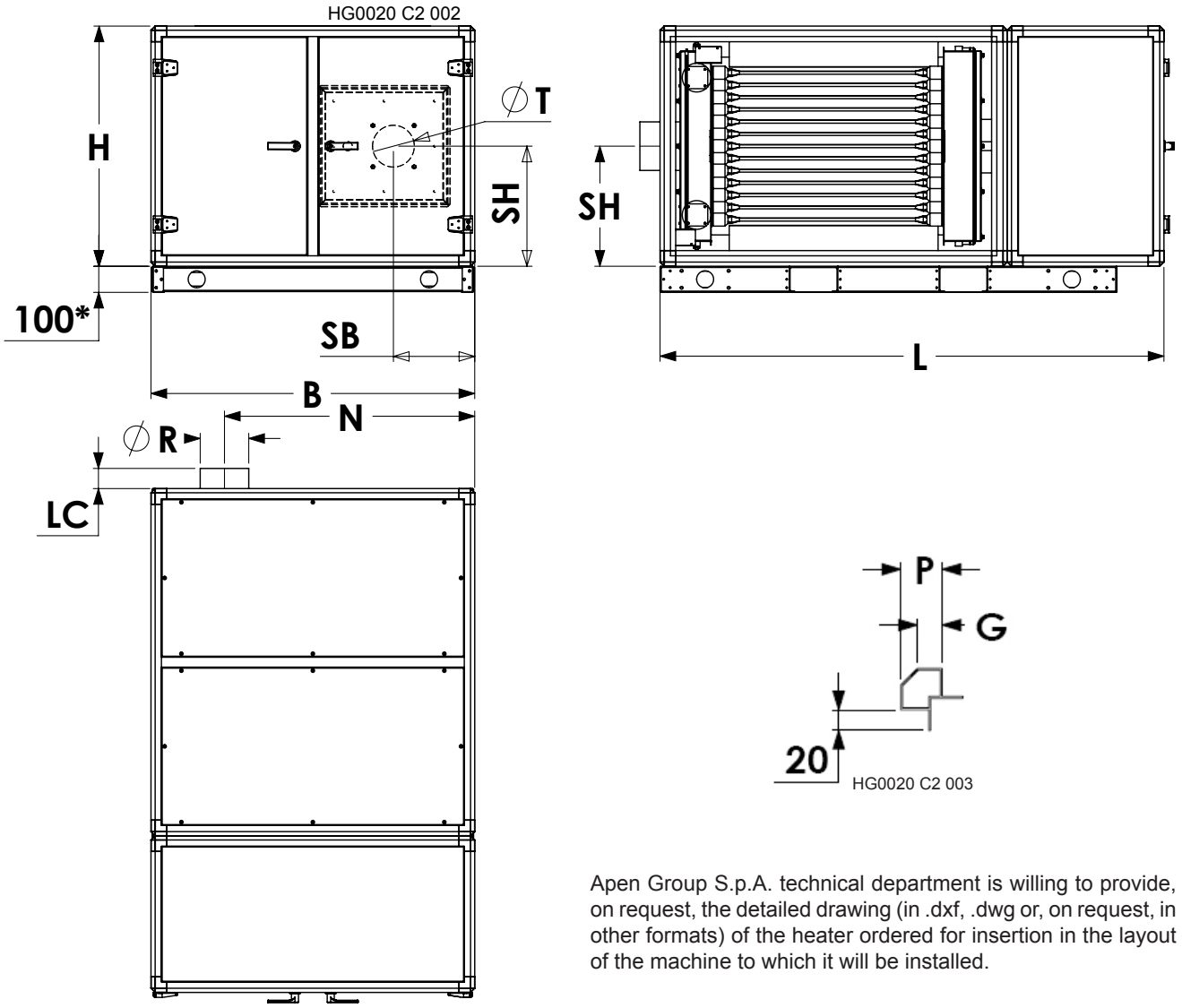
HG0020 C2 001

HG0020 C2 003

Apen Group S.p.A. technical department is willing to provide, on request, the detailed drawing (in .dxf, .dwg or, on request, in other formats) of the heater ordered for insertion in the layout of the machine to which it will be installed.

Model	Overall dimensions			Chimney		Burner			Profile		Weight
	L	B	H	N	ØR	SB	SH	ØT	P	G	kg
EMS032/035	750	860	530	577	120	230	265	135	40	25	70
EMS060	995	990	700	727	150	248	350	135	40	25	100
EMS100/120	1,100	1,180	800	920	180	350	400	135	40	25	144
EMS140	1,330	1,240	920	960	180	315	460	190	40	25	186
EMS190	1,460	1,390	1,060	1,120	250	370	530	190	40	25	289
EMS250	1,750	1,490	1,140	1,200	250	380	570	190	40	25	312
EMS320	1,960	1,490	1,140	1,200	250	340	570	230	40	25	354
EMS420	2,170	1,800	1,340	1,480	300	440	670	230	50	30	538
EMS550	2,600	1,880	1,340	1,510	300	440	670	230	50	30	632
EMS700	2,950	2,110	1,600	1,770	350	500	800	260	50	30	870
EMS900 EMS1M2	3,550	2,330	1,700	1,955	400	585	850	260	50	30	1,185

Outdoor horizontal EMS-HEA module dimensions

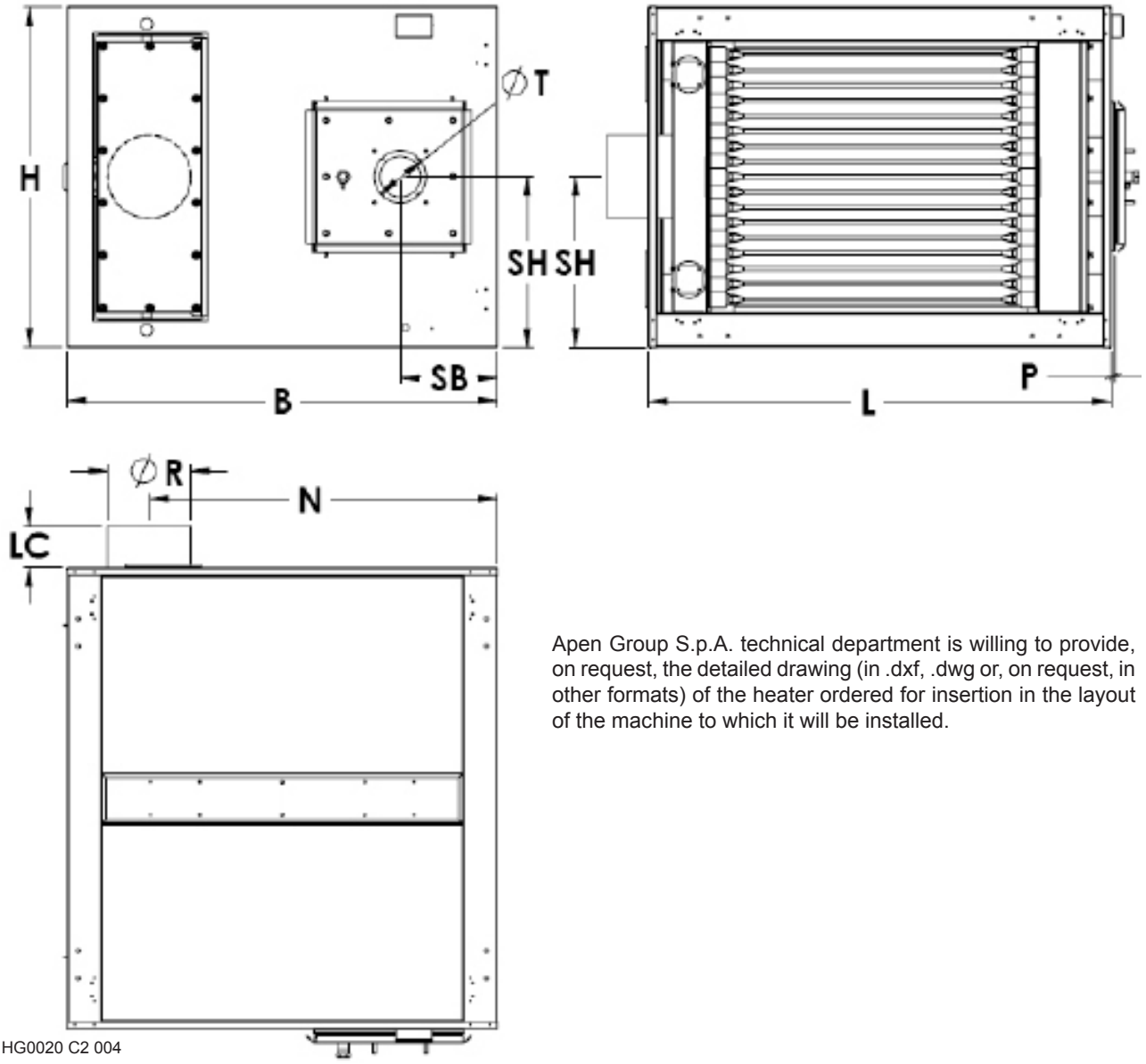


Apen Group S.p.A. technical department is willing to provide, on request, the detailed drawing (in .dxf, .dwg or, on request, in other formats) of the heater ordered for insertion in the layout of the machine to which it will be installed.

* FOR EMS700/900/1M2 MODELS THE BASE IS 140MM HIGH

Model	Overall dimensions			Chimney		Burner			Profile		Weight
	L	B	H	N	ØR	SB	SH	ØT	P	G	kg
EMS032/035	1,250	860	530	577	120	230	265	135	40	25	102
EMS060	1,495	990	700	727	150	248	350	135	40	25	141
EMS100/120	1,600	1,180	800	920	180	350	400	135	40	25	205
EMS140	1,930	1,240	920	960	180	315	460	190	40	25	268
EMS190	2,190	1,390	1,060	1,120	250	370	530	190	40	25	397
EMS250	2,550	1,490	1,140	1,200	250	380	570	190	40	25	443
EMS320	2,760	1,490	1,140	1,200	250	340	570	230	40	25	502
EMS420	3,020	1,800	1,340	1,480	300	440	670	230	50	30	716
EMS550	3,600	1,880	1,340	1,510	300	440	670	230	50	30	854
EMS700	3,950	2,110	1,600	1,770	350	500	800	260	50	30	1,120
EMS900 EMS1M2	4,550	2,330	1,700	1,955	400	585	850	260	50	30	1,460

3.8 GH / GHK / GHR module dimensions

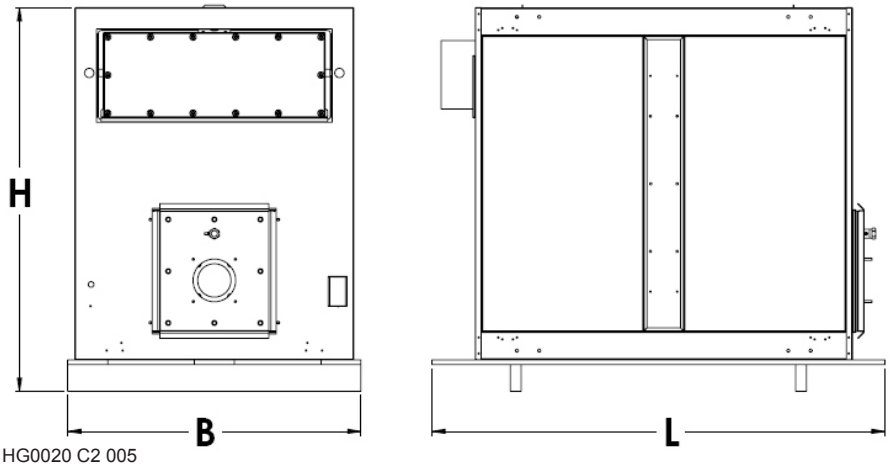


HG0020 C2 004

Apen Group S.p.A. technical department is willing to provide, on request, the detailed drawing (in .dxf, .dwg or, on request, in other formats) of the heater ordered for insertion in the layout of the machine to which it will be installed.

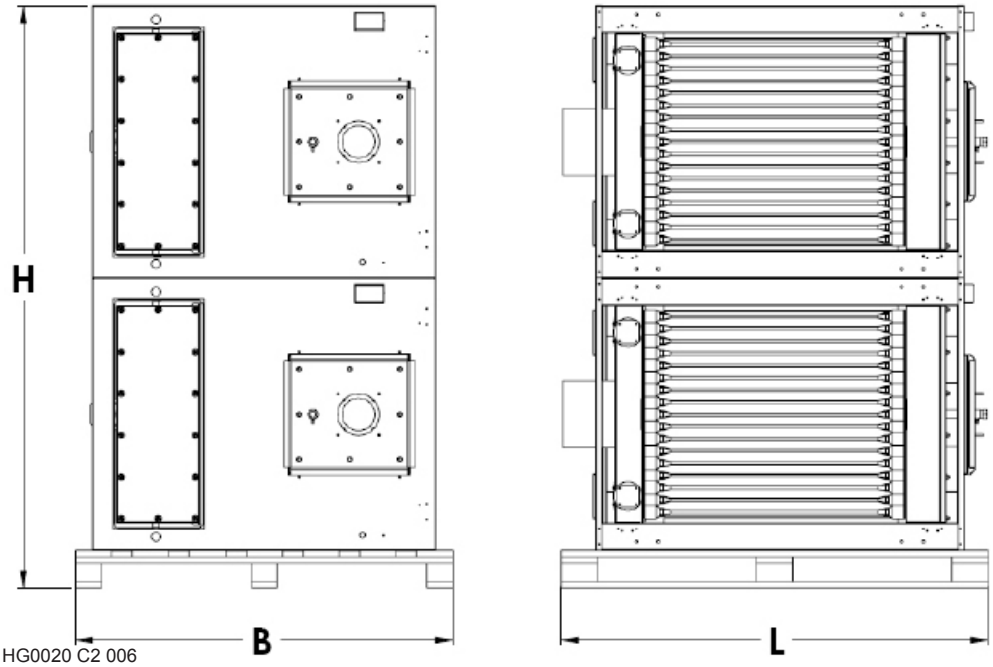
GH/GHK/GHR Model	Overall dimensions			Chimney			Burner				-310	Weight
	L	B	H	LC	N	ØR	SB	SH	ØT	P	P	Kg
7580	730	800	520	55	550	120	207	260	135	13	113	65
7680	965	915	685	55	690	150	223	343	135	13	113	87
7780	1,065	1,080	810	55	870	180	295	405	135	13	113	125
7880	1,290	1,170	905	95	960	180	315	453	190	13	113	163
7980	1,415	1,320	1,045	127	1,070	250	295	523	190	13	113	190
8080	1,710	1,420	1,120	130	1,170	250	305	560	190	13	113	263
8180	1,915	1,420	1,120	140	1,170	250	305	560	230	13	113	310
8280	2,120	1,719	1,320	108	1,450	300	395	660	230	13	113	370
8380	2,540	1,795	1,320	136	1,480	300	395	660	230	13	113	426
8480	2,900	2,100	1,600	200	1,715	350	445	800	260	13	113	836
8580 8680	3,500	2,240	1,750	180	1,180	400	505	875	260	13	113	1,260

Package dimensions for the single heater:



HG0020 C2 005

Package dimensions for two stacked heaters:



HG0020 C2 006

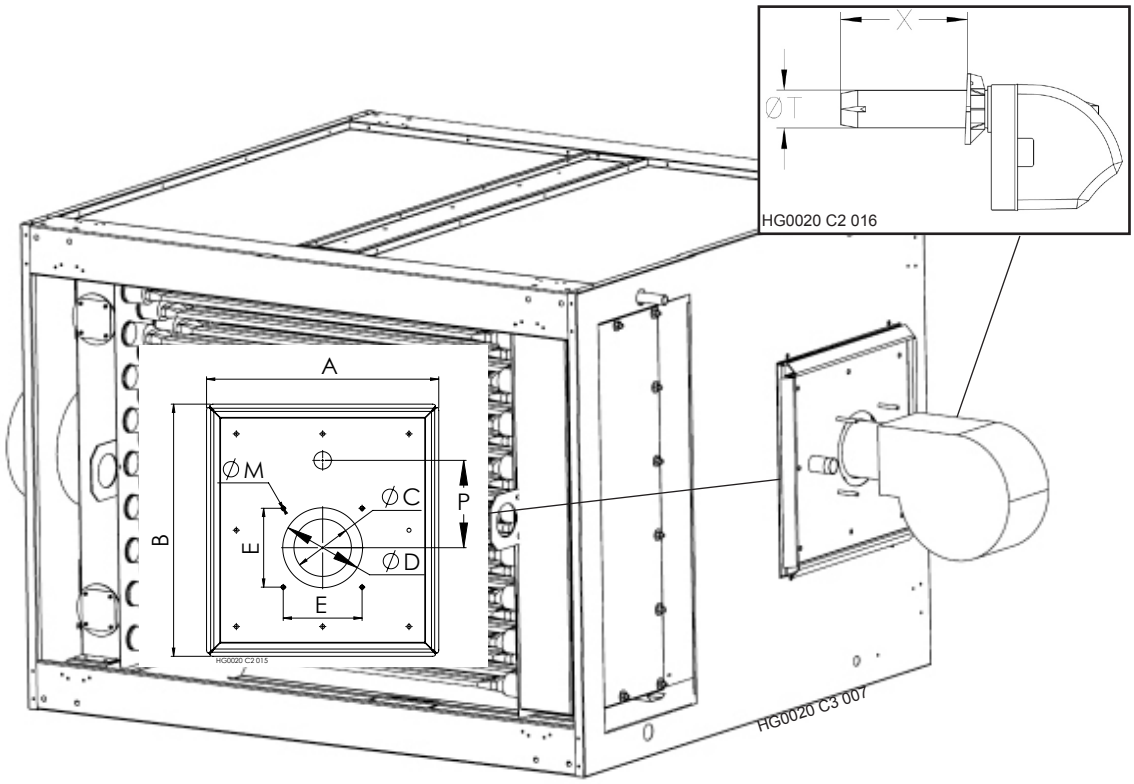
GH/GHK/GHR Model	Single vertical module			Two horizontal modules		
	L	B	H	L	B	H
7580	990	550	950	905	920	1,190
7680	1,285	740	1,065	1,140	1,035	1,520
7780	1,380	840	1,230	1,240	1,200	1,770
7880	1,570	950	1,320	1,505	1,290	1,960
7980	1,700	1,100	1,470	1,640	1,450	2,240
8080	2,100	1,170	1,570	NA	NA	NA
8180	2,300	1,170	1,570	NA	NA	NA
8280	2,500	1,400	1,869	NA	NA	NA
8380	2,930	1,400	1,945	NA	NA	NA
8480	3,450	1,700	2,250	NA	NA	NA
8580 8680	4,000	1,850	2,390	NA	NA	NA

3.9 Burner Matching

Important: burner nosepiece length must be greater than "X" min. value. Shorter nosepieces could damage the exchanger and void the warranty.

The value of ØT indicates maximum nosepiece diameter for a specific heat exchanger. If the installed nosepiece is larger, the exchanger will have to be changed at an extra cost.
Contact Apen Group S.p.A. Customer Service if you need to use a low NOx rate burner with flue gas recirculation outside the combustion head.

Standard heat exchangers supplied include standard burner plates sized as shown in the table below. If standard burner plate is not suitable for the burner to be installed, a plate with custom holes can be requested upon order (specify burner brand and model).



Model	X*		ØT	P	A	B	ØC	ØD	ØM	E
	min	max	max							
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
GH/GHK/GHR7580 EMS032/035	150	220	135	150	270	382	115	170	M8	120
GH/GHK/GHR7680-7780 EMS060-EMS100/120	150	220	135	150	270	382	133	170	M8	120
GH/GHK/GHR7880 EMS140	270	350	190	175	414	454	140	175	M8	124
GH/GHK/GHR7980-8080 EMS190-EMS250	270	350	190	175	414	454	160	223	M8	158
GH/GHK/GHR8180 EMS320	270	350	230	230	464	484	160	223	M8	158
GH/GHK/GHR8280-8380 EMS420-EMS550	270	350	230	230	464	484	190	269	M8	190
GH/GHK/GHR8480-8580-8680 EMS700-900-1M2	350	480	290	280	560	590	210	325	M10	230

✱ ***Note: For heat exchangers GH/EMS-310 version, the minimum and maximum values of "X" must be increased by 100 mm.***
The value "X" is calculated for installations with 25 mm thick panelling. For thicker panels, the value of "X" must be increased accordingly.

3.10 Gas Burners

GH and EMS heaters must be matched to gas burners certified by a CE mark under the Gas Regulation 2016/426/EC. Heaters can work either with natural gas, G20, or with LPG, G30, and G31 burners.
The equipment must be matched to gas burners certified in the EC and non-EC countries, according to the gas categories shown in the table below.
All models are designed, manufactured and tested to match the burners produced by main burner manufacturers on the market. Proper matching is specified in the product price list supplied by Apen Group.
First start up shall be executed exclusively by authorized service centres complying with relevant laws existing in the Country where the unit is installed.
The first start-up also includes a combustion analysis, which is compulsory.

Table of N series EMS/GH gas flow rates

TYPE OF GAS G20 - Cat. E-H										
TYPE OF MACHINE		7880	7980	8080	8180	8280	8380	8480	8580	8680
		max	max	max	max	max	max	max	max	max
SUPPLY PRESSURE	[mbar]	according to the burner								
GAS CONSUMPTION (0°C-1013mbar)	[Nm^3/h]	19.6	23.1	31.1	38.1	51.0	67.2	82.0	103.1	117.4
CARBON DIOXIDE -CO_2 CONTENT	[%]	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3
FLUE GAS TEMPERATURE	[°C]	273	230	270	285	270	270	230	250	250
FLUE GAS MASS FLOW RATE	[kg/h]	305.4	360.2	485.5	595.1	795.5	1049.2	1281.0	1609.9	1832.3

Table of K series EMS/GH gas flow rates

TYPE OF GAS G20 - Cat. E-H													
TYPE OF MACHINE		7580	7680	7780	7880	7980	8080	8180	8280	8380	8480	8580	8680
		max	max	max	max	max	max	max	max	max	max	max	max
SUPPLY PRESSURE	[mbar]	according to the burner											
GAS CONSUMPTION (0°C-1013mbar)	[Nm^3/h]	3.5	7.2	11.4	15.2	20.1	27.1	34.8	45.6	59.7	75.8	88.3	113.3
CARBON DIOXIDE -CO_2 CONTENT	[%]	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3
FLUE GAS TEMPERATURE	[°C]	182	187	183	179	178	192	184	186	187	185	178	177
FLUE GAS MASS FLOW RATE	[kg/h]	54.2	112.8	178.5	238.0	313.2	422.8	543.4	712.5	931.8	1183.9	1378.1	1769.6

Table of R series EMS/GH gas flow rates

TYPE OF GAS G20 - Cat. E-H												
TYPE OF MACHINE		7580	7680	7780	7880	7980	8080	8180	8280	8380	8480	8580
		max	max	max	max	max	max	max	max	max	max	max
SUPPLY PRESSURE	[mbar]	according to the burner										
GAS CONSUMPTION (0°C-1013mbar)	[Nm^3/h]	3.2	5.8	9.0	12.2	16.2	21.8	27.6	34.6	45.1	60.1	76.2
CARBON DIOXIDE -CO_2 CONTENT	[%]	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3
FLUE GAS TEMPERATURE	[°C]	170	162	151	146	142	135	130	125	125	125	120
FLUE GAS MASS FLOW RATE	[kg/h]	50.1	90.8	140.9	191.1	253.7	339.8	430.7	540.3	704.7	938.1	1190.2

3.11 Burner Matching Tables

The following pages show the combinations between the GH and EMS series heaters and the gas burner models of the main European manufacturers.
Remember that the burner must have the CE certificate valid for the country of destination, it must be certified for the type of gas that you want to use, it must have the documentation in the language of the destination country.

We remind you that the burners must have the nosepiece length indicated in the table in Paragraph 3.9 and that the regulated power must always be between the minimum and maximum values of the heat exchanger used.

Burner matching has been performed according to the following criteria:
- burner in class 3 for NOx, with emissions of less than 80 mg/kWh;
- if heaters are to be installed outdoor or in a place different from the served one;
- compliance with ErP2018 requirements;
- compliance with ηs seasonal efficiency calculated according to standard prEN 17082:2017 that implements the European Commission's communication 2017-C229/01.

The following tables show the burners that comply with ErP2018 with ηs higher than 72%; burners with ηs higherthan78%comply also with ErP2021 requirements.
The ηs seasonal efficiency has been calculated using, for the indicated burners, the suitable regulation:
- ON/OFF regulation forone-stageburners;
- two-stageregulations fortwo-stageburners;
- modulating regulations for modulating burners.

The air flow rate mentioned in the table has been assumed for the selection of burners; so, if the air flow rate indicated in the table is different from the one used, it is necessary to verify compliance with the ErP2018 requirements (seasonal efficiency ηs higher than 72%).

Generally speaking, according to a calculation carried out by Apen Group, it can be assumed that for the K and R series the efficiency for ErP2018 is respected both with an air flow rate reduced by 20% and with an air flow rate higher than that indicated.

Heater Model EMS/GH-N	Air flow rate m^3/h	Riello Model	Riello ηs %	Riello η_{flow} %	Riello $Q_{min.}$ speed kW	Riello $Q_{max.}$ speed kW	Weishaupt Model	Weishaupt ηs %	Weishaupt η_{flow} %	Weishaupt $Q_{min.}$ speed kW	Weishaupt $Q_{max.}$ speed kW
140 kW - 7880	**10,500**	BS3/M	72.9	89.96	96	195	WG20N/1-C Z-LN	72.4	89.96	96	195
							WG20N/1-C ZM-LN	73.4	89.96	96	195
190 kW - 7980	**14,000**	BS3/M	73.8	91.46	115	195	WG20N/1-C Z-LN	73.5	91.41	115	200
		BS3D	73.0	91.41	115	200	WG20N/1-C ZM-LN	74.3	91.41	115	200
		BS4/M	73.5	91.06	115	230	WG30N/1-C ZM-LN	74.6	91.06	115	230
		BS4D	72.9	91.06	115	230					
250 kW - 8080	**18,000**	BS4/M	73.5	91.14	154	250	WG30N/1-C ZM-LN	74.5	90.59	154	310
		BS4D	72.7	91.14	154	250	WG40N/1-A ZM-LN	74.5	90.59	154	310
		BLUE RS 25/E	73.9	90.59	154	310					
		BLUE RS 25/M	73.9	90.59	154	310					
320 kW - 8180	**23,000**	BLUE RS 25/E	74.0	91.32	185	370	WG30N/1-C ZM-LN	74.4	91.45	185	350
		BLUE RS 25/M	74.0	91.32	185	370	WG40N/1-A ZM-LN	74.6	91.25	185	380
		BLUE RS 35/E	74.0	91.25	185	380					
		BLUE RS 35/M	74.0	91.25	185	380					
420 kW - 8280	**30,000**	BLUE RS 35/E	73.7	90.73	260	480	WG30N/1-C ZM-LN	73.2	91.41	260	350
		BLUE RS 35/M	73.7	90.73	260	480	WG40N/1-A ZM-LN	74.2	90.58	260	508
		BLUE RS 45/E	73.8	90.58	260	508					
		BLUE RS 45/M	73.8	90.58	260	508					
550 kW - 8380	**40,000**	BLUE RS 45/E	74.1	91.68	320	550	WG40N/1-A ZM-LN	74.5	92.42	320	550
		BLUE RS 45/M	74.1	91.68	320	550	WM-G10/3-A ZM-LN	74.3	91.68	320	670
		BLUE RS 55/E	74.3	91.21	320	670					
		BLUE RS 55/M	74.3	91.21	320	670					
700 kW - 8480	**54,000**	BLUE RS 120/E	74.6	92.01	397	818	WM-G10/3-A ZM-LN	75.0	92.01	397	818
		BLUE RS 123/M	74.6	92.01	397	818					
		BLUE RS 55/E	74.5	92.40	397	680					
		BLUE RS 55/M	74.5	92.40	397	680					
		BLUE RS 68/E	74.9	92.01	397	818					
		BLUE RS 68/M	74.9	92.01	397	818					
900 kW - 8580	**68,500**	BLUE RS 120/E	76.0	92.70	447	1028	WM-G10/3-A ZM-LN	76.0	92.99	447	900
		BLUE RS 123/M	76.0	92.70	447	1028	WM-G20/2-A ZM-LN	76.7	92.70	447	1028
		BLUE RS 68/E	75.8	93.08	447	860					
		BLUE RS 68/M	75.8	93.08	447	860					
1200 kW - 8680	**74,000**	BLUE RS 120/E	74.1	91.00	617	1170	WM-G10/3-A ZM-LN	73.6	91.58	617	900
		BLUE RS 123/M	74.1	91.00	617	1170	WM-G20/2-A ZM-LN	74.8	91.00	617	1170

Heater	Air flow rate	Baltur					CIB				
Model EMS/GH-N	m^3/h	Model	ηs %	η_{flow} %	$Q_{min.}$ speed kW	$Q_{max.}$ speed kW	Model	ηs %	η_{flow} %	$Q_{min.}$ speed kW	$Q_{max.}$ speed kW
140 kW - 7880	**10,500**	BalturBTG 20 ME	72.9	89.96	96	195	NGX280_M-.AB.L.IT.A.0.xx	72.1	90.04	96	190
							NGX280_M-.MD.L.IT.A.0.xx	73.0	90.04	96	190
							NGX280_M-.MD.L.IT.A.1.xx	73.0	90.04	96	190
							NGX280_M-.PR.L.IT.A.0.xx	73.0	90.04	96	190
							NGX280_M-.PR.L.IT.A.1.xx	73.0	90.04	96	190
190 kW - 7980	**14,000**	BalturTBG 35 P	72.9	91.06	115	230	NGX280_M-.AB.L.IT.A.0.xx	73.0	91.52	115	190
		BalturTBG 35 ME	73.9	91.06	115	230	NGX280_M-.MD.L.IT.A.0.xx	73.8	91.52	115	190
							NGX280_M-.MD.L.IT.A.1.xx	73.8	91.52	115	190
							NGX280_M-.PR.L.IT.A.0.xx	73.8	91.52	115	190
							NGX280_M-.PR.L.IT.A.1.xx	73.8	91.52	115	190
							NGX350_M-.MD.M.IT.A.0.xx	74.1	91.06	115	230
							NGX350_M-.MD.M.IT.A.1.xx	74.1	91.06	115	230
							NGX350_M-.PR.M.IT.A.0.xx	74.1	91.06	115	230
							NGX350_M-.PR.M.IT.A.1.xx	74.1	91.06	115	230
250 kW - 8080	**18,000**	BalturTBG 35 P	72.9	90.59	154	310	NGX350_M-.MD.M.IT.A.0.xx	73.8	91.05	154	260
		BalturTBG 35 ME	74	90.59	154	310	NGX350_M-.MD.M.IT.A.1.xx	73.8	91.05	154	260
							NGX350_M-.PR.M.IT.A.0.xx	73.8	91.05	154	260
							NGX350_M-.PR.M.IT.A.1.xx	73.8	91.05	154	260
							NGX400_M-.MD.M.IT.A.0.xx	74.1	90.59	154	310
							NGX400_M-.MD.M.IT.A.1.xx	74.1	90.59	154	310
							NGX400_M-.PR.M.IT.A.0.xx	74.1	90.59	154	310
							NGX400_M-.PR.M.IT.A.1.xx	74.1	90.59	154	310
320 kW - 8180	**23,000**	BalturTBG 35 P	73.1	91.25	80	410	NGX400_M-.MD.M.IT.A.0.xx	74.1	91.45	185	350
		BalturTBG 35 ME	74.1	91.25	80	410	NGX400_M-.MD.M.IT.A.1.xx	74.1	91.45	185	350
							NGX400_M-.PR.M.IT.A.0.xx	74.1	91.45	185	350
							NGX400_M-.PR.M.IT.A.1.xx	74.1	91.45	185	350
							NGX550_M-.MD.L.IT.A.0.xx	74.1	91.25	185	380
							NGX550_M-.MD.L.IT.A.1.xx	74.1	91.25	185	380
							NGX550_M-.PR.L.IT.A.0.xx	74.1	91.25	185	380
							NGX550_M-.PR.L.IT.A.1.xx	74.1	91.25	185	380
420 kW - 8280	**30,000**	BalturTBG 45 P	72.7	90.89	260	450	NGX550_M-.MD.L.IT.A.0.xx	73.8	90.68	260	490
		BalturTBG 45 ME	73.5	90.89	260	450	NGX550_M-.MD.L.IT.A.1.xx	73.8	90.68	260	490
		BalturTBG 60 P	72.7	90.58	260	508	NGX550_M-.PR.L.IT.A.0.xx	73.8	90.68	260	490
		BalturTBG 60 ME	73.7	90.58	260	508	NGX550_M-.PR.L.IT.A.1.xx	73.8	90.68	260	490
							LX60_M-.AB.L.IT.A.0.XX	72.6	90.58	260	508
							LX60_M-.MD.L.IT.A.0.XX	73.6	90.58	260	508
							LX60_M-.MD.L.IT.A.1.XX	73.6	90.58	260	508
							LX60_M-.PR.L.IT.A.0.XX	73.6	90.58	260	508
							LX60_M-.PR.L.IT.A.1.XX	73.6	90.58	260	508
550 kW - 8380	**40,000**	BalturTBG 60 P	73.3	91.48	320	600	LX60_M-.AB.L.IT.A.0.XX	73.4	91.21	320	670
		BalturTBG 60 ME	74.3	91.48	320	600	LX60_M-.MD.L.IT.A.0.XX	74.4	91.21	320	670
		BalturTBG 80 LX ME	74.4	91.21	320	670	LX60_M-.MD.L.IT.A.1.XX	74.4	91.21	320	670
							LX60_M-.PR.L.IT.A.0.XX	74.4	91.21	320	670
							LX60_M-.PR.L.IT.A.1.XX	74.4	91.21	320	670
700 kW - 8480	**54,000**	BalturTBG 80 LX ME	75.1	92.06	397	800	LX60_M-.AB.L.IT.A.0.XX	74.0	92.29	397	720
		BalturTBG 110 LX ME	75	92.01	397	818	LX60_M-.MD.L.IT.A.0.XX	74.9	92.29	397	720
							LX60_M-.MD.L.IT.A.1.XX	74.9	92.29	397	720
							LX60_M-.PR.L.IT.A.0.XX	74.9	92.29	397	720
							LX60_M-.PR.L.IT.A.1.XX	74.9	92.29	397	720
							LX72_M-.AB.L.IT.A.0.XX	73.8	92.01	397	818
							LX72_M-.MD.L.IT.A.0.XX	74.8	92.01	397	818
							LX72_M-.MD.L.IT.A.1.XX	74.8	92.01	397	818
							LX72_M-.PR.L.IT.A.0.XX	74.8	92.01	397	818
							LX72_M-.PR.L.IT.A.1.XX	74.8	92.01	397	818
900 kW - 8580	**68,500**	BalturTBG 110 LX ME	76.3	92.70	447	1028	LX72_M-.AB.L.IT.A.0.XX	74.8	92.70	447	1028
							LX72_M-.MD.L.IT.A.0.XX	76.1	92.70	447	1028
							LX72_M-.MD.L.IT.A.1.XX	76.1	92.70	447	1028
							LX72_M-.PR.L.IT.A.0.XX	76.1	92.70	447	1028
							LX72_M-.PR.L.IT.A.1.XX	76.1	92.70	447	1028
1200 kW - 8680	**74,000**	BalturTBG 110 LX ME	74.4	91.00	617	1170	LX72_M-.AB.L.IT.A.0.XX	73.1	91.28	617	1040
							LX72_M-.MD.L.IT.A.0.XX	73.9	91.28	617	1040
							LX72_M-.MD.L.IT.A.1.XX	73.9	91.28	617	1040
							LX72_M-.PR.L.IT.A.0.XX	73.9	91.28	617	1040
							LX72_M-.PR.L.IT.A.1.XX	73.9	91.28	617	1040
							RX75R_M-.AB.L.IT.A.0.XX	73.3	91.00	617	1170
							RX75R_M-.MD.L.IT.A.0.XX	74.2	91.00	617	1170
							RX75R_M-.MD.L.IT.A.1.XX	74.2	91.00	617	1170
							RX75R_M-.PR.L.IT.A.0.XX	74.2	91.00	617	1170
							RX75R_M-.PR.L.IT.A.1.XX	74.2	91.00	617	1170

Heater Model EMS/GH-K	Air flow rate m^3/h	Riello Model	Riello ηs %	Riello η_{flow} %	Riello $Q_{min.}$ speed kW	Riello $Q_{max.}$ speed kW	Weishaupt Model	Weishaupt ηs %	Weishaupt η_{flow} %	Weishaupt $Q_{min.}$ speed kW	Weishaupt $Q_{max.}$ speed kW
032 kW - 7580	**2,700**	BS1D	80.6	93.0	16	34.4	WG10N/0-D ZM-LN	83.9	93.72	14	34.6
060 kW - 7680	**5,000**	BS1	75.0	89.20	52	52	WG5N/1-A LN	76.1	89.65	50	50
		BS1D	82.5	94.81	22	52	WG10N/0-D ZM-LN	84.5	94.87	22	50
		BS2/M	83.2	93.46	26	72	WG10N/1-D Z-LN	82.3	93.64	25	72
		BS2D	79.7	91.82	35	72	WG10N/1-D ZM-LN	84.1	93.64	25	72
100 kW - 7780	**7,300**	BS2	73.0	86.80	91	91	WG10N/1-D Z-LN	83.3	94.73	26.5	110
		BS2/M	85.4	95.16	26.5	91	WG10N/1-D ZM-LN	85.8	94.73	26.5	110
		BS2D	82.2	94.13	35	91	WG20N/1-C Z-LN	82.2	93.62	35	114
		BS3/M	81.3	92.01	48	114	WG20N/1-C ZM-LN	84.5	93.62	35	114
		BS3D	77.3	89.81	65	114					
140 kW - 7880	**10,500**	BS3/M	83.3	94.05	48	152	WG20N/1-C Z-LN	82.5	94.88	38	152
		BS3D	79.9	92.61	65	152					
190 kW - 7980	**14,000**	BS3/M	84.3	95.15	48	195	WG20N/1-C Z-LN	82.2	95.09	48	200
		BS3D	80.8	94.05	65	200	WG20N/1-C ZM-LN	84.7	95.09	48	200
250 kW - 8080	**18,000**	BS4/M	84.2	94.85	68	250	WG30N/1-C ZM-LN	84.9	95.00	61	270
		BS4D	79.9	92.80	110	250					
		BLUE RS 25/E	84.3	95.00	61	270					
		BLUE RS 25/M	84.3	95.00	61	270					
320 kW - 8180	**23,000**	BLUE RS 25/E	84.6	95.14	74	347	WG30N/1-C ZM-LN	85.1	95.14	74	347
		BLUE RS 25/M	84.6	95.14	74	347					
420 kW - 8280	**30,000**	BLUE RS 35/E	85.0	95.50	83	455	WG40N/1-A ZM-LN	85.4	95.50	83	455
		BLUE RS 35/M	85.0	95.50	83	455					
550 kW - 8380	**40,000**	BLUE RS 45/E	85.7	96.06	95	550	WG40N/1-A ZM-LN	86.0	96.06	95	550
		BLUE RS 45/M	85.7	96.06	95	550	WM-G10/3-A ZM-LN	84.6	95.24	125	595
		BLUE RS 55/E	85.1	95.77	100	595					
		BLUE RS 55/M	85.1	95.77	100	595					
700 kW - 8480	**54,000**	BLUE RS 55/E	85.7	96.28	126	680	WM-G10/3-A ZM-LN	85.5	96.03	126	765
		BLUE RS 55/M	85.7	96.28	126	680					
		BLUE RS 68/E	85.0	95.65	150	765					
		BLUE RS 68/M	85.0	95.65	150	765					
900 kW - 8580	**68,500**	BLUE RS 68/E	86.5	96.07	175	860	WM-G10/3-A ZM-LN	86.6	95.97	175	900
		BLUE RS 68/M	86.5	96.07	175	860	WM-G20/2-A ZM-LN	86.1	94.85	250	974
		BLUE RS 120/E	84.4	94.21	300	974					
		BLUE RS 123/M	84.4	94.21	300	974					
1200 kW - 8680	**74,000**	BLUE RS 120/E	87.5	94.16	300	1130	WM-G10/3-A ZM-LN	89.7	96.19	175	900
		BLUE RS 123/M	87.5	94.16	300	1130	WM-G20/2-A ZM-LN	88.8	94.78	250	1130

Heater Model EMS/GH-K	Air flow rate m^3/h	Baltur Model	Baltur ηs %	Baltur η_{flow} %	Baltur $Q_{min.}$ speed kW	Baltur $Q_{max.}$ speed kW	CIB Model	CIB ηs %	CIB η_{flow} %	CIB $Q_{min.}$ speed kW	CIB $Q_{max.}$ speed kW
032 kW - 7580	**2,700**						NGX70_M-.AB.L.IT.A.0.xx	78.6	91.34%	21	34.6
060 kW - 7680	**5,000**						NGX70_M-.AB.L.IT.A.0.xx	82.5	94.40	22	65
							NGX70_M-.TN.L.IT.A.0.xx	72.6	86.16	65	65
100 kW - 7780	**7,300**						NGX120_M-.AB.L.IT.A.0.20	81.8	93.62	35	114
							NGX200_M-.AB.L.IT.A.0.xx	81.3	93.00	40	114
							NGX200_M-.MD.L.IT.A.0.25	83.1	93.00	40	114
							NGX200_M-.PR.L.IT.A.0.25	83.1	93.00	40	114
140 kW - 7880	**10,500**	BalturBTG 20 P	80.2	93.04	60	152	NGX200_M-.AB.L.IT.A.0.xx	82.1	94.74	40	150
		BalturBTG 20 ME	81.8	93.04	60	152	NGX200_M-.MD.L.IT.A.0.25	84.6	94.74	40	150
							NGX200_M-.PR.L.IT.A.0.25	84.6	94.74	40	150
190 kW - 7980	**14,000**	BalturBTG 20 P	81.1	94.36	60	200	NGX280_M-.AB.L.IT.A.0.xx	81.3	94.47	60	190
		BalturBTG 20 ME	83.4	94.36	60	200	NGX280_M-.MD.L.IT.A.0.xx	83.5	94.47	60	190
		BalturTBG 35 P	79.7	93.11	80	200	NGX280_M-.MD.L.IT.A.1.xx	83.5	94.47	60	190
		BalturTBG 35 ME	81.2	93.11	80	200	NGX280_M-.PR.L.IT.A.0.xx	83.5	94.47	60	190
							NGX280_M-.PR.L.IT.A.1.xx	83.5	94.47	60	190
250 kW - 8080	**18,000**	BalturTBG 35 P	81.1	94.09	80	270	NGX350_M-.MD.M.IT.A.0.xx	84.5	94.90	65	260
		BalturTBG 35 ME	83.4	94.09	80	270	NGX350_M-.MD.M.IT.A.1.xx	84.5	94.90	65	260
							NGX350_M-.PR.M.IT.A.0.xx	84.5	94.90	65	260
							NGX350_M-.PR.M.IT.A.1.xx	84.5	94.90	65	260
							NGX400_M-.MD.M.IT.A.0.xx	82.9	93.61	90	270
							NGX400_M-.MD.M.IT.A.1.xx	82.9	93.61	90	270
							NGX400_M-.PR.M.IT.A.0.xx	82.9	93.61	90	270
							NGX400_M-.PR.M.IT.A.1.xx	82.9	93.61	90	270
320 kW - 8180	**23,000**	BalturTBG 35 P	81.9	94.91	80	347	NGX400_M-.MD.M.IT.A.0.xx	84.2	94.54	90	347
		BalturTBG 35 ME	84.4	94.91	80	347	NGX400_M-.MD.M.IT.A.1.xx	84.2	94.54	90	347
							NGX400_M-.PR.M.IT.A.0.xx	84.2	94.54	90	347
							NGX400_M-.PR.M.IT.A.1.xx	84.2	94.54	90	347
							NGX550_M-.MD.L.IT.A.0.xx	81.8	92.94	132	347
							NGX550_M-.MD.L.IT.A.1.xx	81.8	92.94	132	347
							NGX550_M-.PR.L.IT.A.0.xx	81.8	92.94	132	347
							NGX550_M-.PR.L.IT.A.1.xx	81.8	92.94	132	347
420 kW - 8280	**30,000**	BalturTBG 35 P	82.7	95.75	83	410	NGX550_M-.MD.L.IT.A.0.xx	83.6	94.10	132	455
		BalturTBG 35 ME	85.2	95.75	83	410	NGX550_M-.MD.L.IT.A.1.xx	83.6	94.10	132	455
		BalturTBG 45 P	82.1	95.05	100	450	NGX550_M-.PR.L.IT.A.0.xx	83.6	94.10	132	455
		BalturTBG 45 ME	84.6	95.05	100	450	NGX550_M-.PR.L.IT.A.1.xx	83.6	94.10	132	455
550 kW - 8380	**40,000**	BalturTBG 60 P	82.5	95.35	120	595	NGX550_M-.MD.L.IT.A.0.xx	85.2	95.52	132	490
		BalturTBG 60 ME	85	95.35	120	595	NGX550_M-.MD.L.IT.A.1.xx	85.2	95.52	132	490
							NGX550_M-.PR.L.IT.A.0.xx	85.2	95.52	132	490
							NGX550_M-.PR.L.IT.A.1.xx	85.2	95.52	132	490
							LX60_M-.AB.L.IT.A.0.XX	81.5	94.38	165	595
							LX60_M-.MD.L.IT.A.0.XX	84.0	94.38	165	595
							LX60_M-.MD.L.IT.A.1.XX	84.0	94.38	165	595
							LX60_M-.PR.L.IT.A.0.XX	84.0	94.38	165	595
							LX60_M-.PR.L.IT.A.1.XX	84.0	94.38	165	595
700 kW - 8480	**54,000**	BalturTBG 80 LX ME	85.6	95.96	130	765	LX60_M-.AB.L.IT.A.0.XX	82.7	95.55	165	720
							LX60_M-.MD.L.IT.A.0.XX	85.2	95.55	165	720
							LX60_M-.MD.L.IT.A.1.XX	85.2	95.55	165	720
							LX60_M-.PR.L.IT.A.0.XX	85.2	95.55	165	720
							LX60_M-.PR.L.IT.A.1.XX	85.2	95.55	165	720
							LX72_M-.AB.L.IT.A.0.XX	81.2	94.20	241	765
							LX72_M-.MD.L.IT.A.0.XX	83.3	94.20	241	765
							LX72_M-.MD.L.IT.A.1.XX	83.3	94.20	241	765
							LX72_M-.PR.L.IT.A.0.XX	83.3	94.20	241	765
							LX72_M-.PR.L.IT.A.1.XX	83.3	94.20	241	765
900 kW - 8580	**68,500**	BalturTBG 110 LX ME	86.4	95.73	180	974	LX72_M-.AB.L.IT.A.0.XX	83.1	94.97	241	974
							LX72_M-.MD.L.IT.A.0.XX	85.6	94.97	241	974
							LX72_M-.MD.L.IT.A.1.XX	85.6	94.97	241	974
							LX72_M-.PR.L.IT.A.0.XX	85.6	94.97	241	974
							LX72_M-.PR.L.IT.A.1.XX	85.6	94.97	241	974
1200 kW - 8680	**74,000**	BalturTBG 110 LX ME	89.2	95.62	180	1130	RX75R_M-.AB.L.IT.A.0.XX	85.5	94.53	270	1130
							RX75R_M-.MD.L.IT.A.0.XX	88.0	94.53	270	1130
							RX75R_M-.MD.L.IT.A.1.XX	88.0	94.53	270	1130
							RX75R_M-.PR.L.IT.A.0.XX	88.0	94.53	270	1130
							RX75R_M-.PR.L.IT.A.1.XX	88.0	94.53	270	1130
							LX72_M-.AB.L.IT.A.0.XX	86.0	95.09	241	1040
							LX72_M-.MD.L.IT.A.0.XX	88.5	95.09	241	1040
							LX72_M-.MD.L.IT.A.1.XX	88.5	95.09	241	1040
							LX72_M-.PR.L.IT.A.0.XX	88.5	95.09	241	1040
							LX72_M-.PR.L.IT.A.1.XX	88.5	95.09	241	1040

Heater Model EMS/GH-R	Air flow rate m^3/h	Riello Model	Riello ηs %	Riello ηflow %	Riello Qmin. speed kW	Riello Qmax. speed kW	Weishaupt Model	Weishaupt ηs %	Weishaupt ηflow %	Weishaupt Qmin. speed kW	Weishaupt Qmax. speed kW
032 kW - 7580	**2,700**	BS1D	80.5	93.19	16	32	WG10N/0-D ZM-LN	83.8	93.86	14	32
060 kW - 7680	**5,000**	BS1	75.1	89.18	52	52	WG5N/1-A LN	76.3	89.63	50	50
		BS1D	82.7	94.79	22	52	WG10N/0-D ZM-LN	84.7	94.85	22	50
		BS2/M	82.9	93.89	26	58	WG10N/1-D Z-LN	82.8	94.07	25	58
		BS2D	79.5	92.24	35	58	WG10N/1-D ZM-LN	84.1	94.07	25	58
100 kW - 7780	**7,300**	BS2/M	85.7	95.15	26.5	90	WG10N/1-D Z-LN	83.8	95.15	26.5	90
		BS2D	82.4	94.12	35	90	WG10N/1-D ZM-LN	86.2	95.15	26.5	90
140 kW - 7880	**10,500**	BS3/M	83.8	94.44	48	122	WG10N/0-D ZM-LN	83.5	96.32	38	50
		BS3D	80.5	92.99	65	122	WG10N/1-D LN	75.7	89.11	110	110
							WG10N/1-D Z-LN	83.9	95.46	38	110
							WG10N/1-D ZM-LN	85.9	95.46	38	110
							WG20N/1-C Z-LN	83.8	95.28	38	122
							WG20N/1-C ZM-LN	86.0	95.28	38	122
190 kW - 7980	**14,000**	BS3/M	84.6	95.49	48	162	WG20N/1-C Z-LN	82.8	95.49	48	162
		BS3D	81.3	94.44	65	162	WG20N/1-C ZM-LN	85.2	95.49	48	162
250 kW - 8080	**18,000**	BS3	74.0	88.49	200	200	WG20N/1-C LN	74.4	88.49	200	200
		BS3/M	85.1	95.63	61	195	WG20N/1-C Z-LN	83.3	95.58	61	200
		BS3D	82.7	95.39	65	200	WG20N/1-C ZM-LN	85.6	95.58	61	200
		BS4/M	84.5	95.09	68	217	WG30N/1-C ZM-LN	85.6	95.43	61	217
		BS4D	80.2	93.04	110	217					
320 kW - 8180	**23,000**	BS4	74.1	88.76	250	250	WG30N/1-C ZM-LN	85.8	95.58	74	275
		BS4/M	85.3	95.76	74	250					
		BS4D	81.7	94.41	110	250					
		BLUE RS 25/E	85.3	95.58	74	275					
		BLUE RS 25/M	85.3	95.58	74	275					
420 kW - 8280	**30,000**	BLUE RS 25/E	85.8	96.04	83	345	WG30N/1-C ZM-LN	86.3	96.04	83	345
		BLUE RS 25/M	85.8	96.04	83	345					
550 kW - 8380	**40,000**	BLUE RS 35/E	86.3	96.40	95	450	WG40N/1-A ZM-LN	86.7	96.40	95	450
		BLUE RS 35/M	86.3	96.40	95	450					
700 kW - 8480	**54,000**	BLUE RS 45/E	86.7	96.60	126	550	WG40N/1-A ZM-LN	87.0	96.60	126	550
		BLUE RS 45/M	86.7	96.60	126	550	WM-G10/3-A ZM-LN	86.2	96.46	126	599
		BLUE RS 55/E	86.2	96.46	126	599					
		BLUE RS 55/M	86.2	96.46	126	599					
900 kW - 8580	**68,500**	BLUE RS 55/E	87.3	96.43	175	680	WM-G10/3-A ZM-LN	87.2	96.24	175	760
		BLUE RS 55/M	87.3	96.43	175	680					
		BLUE RS 68/E	87.0	96.24	175	760					
		BLUE RS 68/M	87.0	96.24	175	760					

Heater Model EMS/GH-R	Air flow rate m^3/h	Baltur Model	Baltur ηs %	Baltur ηflow %	Baltur Qmin. speed kW	Baltur Qmax. speed kW	CIB Model	CIB ηs %	CIB ηflow %	CIB Qmin. speed kW	CIB Qmax. speed kW
032 kW - 7580	**2,700**						NGX70_M-.AB.L.IT.A.0.xx	78.5	91.48	21	32
060 kW - 7680	**5,000**						NGX70_M-.AB.L.IT.A.0.xx	82.8	94.60	22	58
100 kW - 7780	**7,300**						NGX120_M-.AB.L.IT.A.0.20	82.4	94.12	35	90
140 kW - 7880	**10,500**						NGX120_M-.AB.L.IT.A.0.20	83.4	95.31	38	120
							NGX120_M-.TN.L.IT.A.0.20	74.3	88.01	120	120
							NGX200_M-.AB.L.IT.A.0.xx	83.2	95.11	40	122
							NGX200_M-.MD.L.IT.A.0.25	85.3	95.11	40	122
							NGX200_M-.PR.L.IT.A.0.25	85.3	95.11	40	122
190 kW - 7980	**14,000**	BalturBTG 20	73.1	88.02	162	162	NGX200_M-.AB.L.IT.A.0.xx	82.6	95.63	48	150
		BalturBTG 20 P	81.6	94.76	60	162	NGX200_M-.MD.L.IT.A.0.25	84.8	95.63	48	150
		BalturBTG 20 ME	83.4	94.76	60	162	NGX200_M-.PR.L.IT.A.0.25	84.8	95.63	48	150
							NGX200_M-.TN.L.IT.A.0.xx	74.2	89.00	150	150
							NGX280_M-.AB.L.IT.A.0.xx	81.7	94.76	60	162
							NGX280_M-.MD.L.IT.A.0.xx	83.6	94.76	60	162
							NGX280_M-.MD.L.IT.A.1.xx	83.6	94.76	60	162
							NGX280_M-.PR.L.IT.A.0.xx	83.6	94.76	60	162
							NGX280_M-.PR.L.IT.A.1.xx	83.6	94.76	60	162
							NGX280_M-.TN.L.IT.A.0.xx	80.2	88.02	93	162
250 kW - 8080	**18,000**	BalturBTG 20 P	82.8	95.54	61	205	NGX350_M-.MD.M.IT.A.0.xx	84.9	95.24	65	217
		BalturBTG 20 ME	85.1	95.54	61	205	NGX350_M-.MD.M.IT.A.1.xx	84.9	95.24	65	217
		BalturTBG 35	72.8	87.40	217	217	NGX350_M-.PR.M.IT.A.0.xx	84.9	95.24	65	217
		BalturTBG 35 P	81.6	94.52	80	217	NGX350_M-.PR.M.IT.A.1.xx	84.9	95.24	65	217
		BalturTBG 35 ME	83.5	94.52	80	217	NGX400_M-.MD.M.IT.A.0.xx	82.9	94.03	90	217
							NGX400_M-.MD.M.IT.A.1.xx	82.9	94.03	90	217
							NGX400_M-.PR.M.IT.A.0.xx	82.9	94.03	90	217
							NGX400_M-.PR.M.IT.A.1.xx	82.9	94.03	90	217
320 kW - 8180	**23,000**	BalturTBG 35	73.1	87.51	275	275	NGX350_M-.MD.M.IT.A.0.xx	85.5	95.69	74	260
		BalturTBG 35 P	82.6	95.36	80	275	NGX350_M-.MD.M.IT.A.1.xx	85.5	95.69	74	260
		BalturTBG 35 ME	85	95.36	80	275	NGX350_M-.PR.M.IT.A.0.xx	85.5	95.69	74	260
							NGX350_M-.PR.M.IT.A.1.xx	85.5	95.69	74	260
							NGX400_M-.MD.M.IT.A.0.xx	84.6	94.99	90	275
							NGX400_M-.MD.M.IT.A.1.xx	84.6	94.99	90	275
							NGX400_M-.PR.M.IT.A.0.xx	84.6	94.99	90	275
							NGX400_M-.PR.M.IT.A.1.xx	84.6	94.99	90	275
420 kW - 8280	**30,000**	BalturTBG 35	73.7	88.03	345	345	NGX400_M-.MD.M.IT.A.0.xx	85.8	95.84	90	345
		BalturTBG 35 P	83.3	96.04	83	345	NGX400_M-.MD.M.IT.A.1.xx	85.8	95.84	90	345
		BalturTBG 35 ME	85.8	96.04	83	345	NGX400_M-.PR.M.IT.A.0.xx	85.8	95.84	90	345
							NGX400_M-.PR.M.IT.A.1.xx	85.8	95.84	90	345
550 kW - 8380	**40,000**	BalturTBG 35 P	84	96.56	95	410	NGX550_M-.MD.L.IT.A.0.xx	85.6	95.62	132	450
		BalturTBG 35 ME	86.5	96.56	95	410	NGX550_M-.MD.L.IT.A.1.xx	85.6	95.62	132	450
		BalturTBG 45	74.1	88.30	450	450	NGX550_M-.PR.L.IT.A.0.xx	85.6	95.62	132	450
		BalturTBG 45 P	83.8	96.29	100	450	NGX550_M-.PR.L.IT.A.1.xx	85.6	95.62	132	450
		BalturTBG 45 ME	86.2	96.29		450					
700 kW - 8480	**54,000**	BalturTBG 60	74.6	88.47	599	599	LX60_M-.AB.L.IT.A.0.XX	83.4	95.85	165	599
		BalturTBG 60 P	84	96.46	126	599	LX60_M-.MD.L.IT.A.0.XX	85.9	95.85	165	599
		BalturTBG 60 ME	86.5	96.46	126	599	LX60_M-.MD.L.IT.A.1.XX	85.9	95.85	165	599
							LX60_M-.PR.L.IT.A.0.XX	85.9	95.85	165	599
							LX60_M-.PR.L.IT.A.1.XX	85.9	95.85	165	599
900 kW - 8580	**68,500**	BalturTBG 80 LX ME	87.3	96.24	175	760	LX60_M-.AB.L.IT.A.0.XX	84.9	96.33	175	720
							LX60_M-.MD.L.IT.A.0.XX	87.4	96.33	175	720
							LX60_M-.MD.L.IT.A.1.XX	720.0	96.33	720	720
							LX60_M-.PR.L.IT.A.0.XX	720.0	96.33	720	720
							LX60_M-.PR.L.IT.A.1.XX	720.0	96.33	720	720
							LX72_M-.AB.L.IT.A.0.XX	83.7	95.41	241	760
							LX72_M-.MD.L.IT.A.0.XX	85.9	95.41	241	760
							LX72_M-.MD.L.IT.A.1.XX	85.9	95.41	241	760
							LX72_M-.PR.L.IT.A.0.XX	85.9	95.41	241	760
							LX72_M-.PR.L.IT.A.1.XX	85.9	95.41	241	760

4. INSTALLATION INSTRUCTIONS

Instructions for installing and setting the temperature of heat exchanger modules are intended for suitably qualified personnel only. Please read the safety warnings.
The design of units that use a GH or EMS series heater must be developed in compliance with the installation regulations for warm air heaters in force in the places and countries where they are used.
The equipment manufacturer is responsible for the certification of the equipment in combination with the GH or EMS heaters. For heaters used with gas burners, **excluding process systems**, the reference regulation is 2016/426/EC.
Apen Group issues the following statements for its GH and EMS heat exchangers:
- CE certificate,
- declaration of conformity.

4.1 Supplying the heat exchangers

The GH and EMS heaters are supplied, in the standard version, complete with the following accessories:
- burner plate, in stainless steel up to models GH8380 and EMS550, in thick painted steel for the larger models. If requested, the plate is supplied with a hole suitable for the burner envisaged;
- double seal on the burner plate, made of mineral fibre;
- Pyrex peep-hole, ring nut and gaskets/seals for pilot flame sight glass;
- sealed connections, designed for condensate drainage, on the rear and front flue gas collectors;
- control, adjustment and safety thermostats for the burner;
- vertical or horizontal condensate drain kit (standard only for GH model).

The GH and EMS heaters are also available in "silicon free" versions for painting plant applications.

Condensate drain is not provided for models in AISI 310.

Packaging
The heat exchangers are supplied fixed to a pallet and protected by transparent film wrapping.
On arrival, check that the heater is intact, without deformation neither on the tube bundle nor on the combustion chamber.

Flue gas Outlet - Combustion air intake
The exchangers are certified, as regards the flue gas outlet and air intake, as type "B23", combustion circuit open to the environment where it is installed; the combustion air is drawn in from the environment where the matched burner is installed, unless special combustion air ducts are provided on the burner. Type "B" equipment must be installed in ventilated areas. The combustion is forced-type, the fan is a component of the burner and is placed upstream of the heat exchanger.

4.2 Installing the Module Inside the Units

The module can be installed to the air heating units either in horizontal position (standard), or in vertical position (on request). There are two ways in which air can flow:

- CO-CURRENT: cold air first meets the hottest part of the heat exchanger [combustion chamber].
- COUNTER-CURRENT: cold air first meets the coldest part of the exchanger [tube bundle].

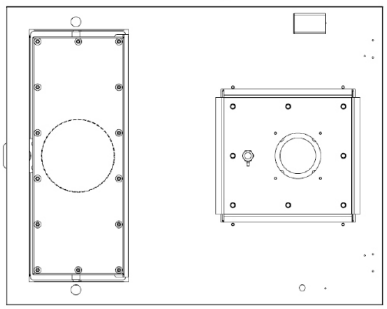
Depending on the application, it may be more convenient to install one or the other type.

COUNTER-CURRENT installation
This application is almost always to be preferred, the advantages are:
- in applications with very hot air [paint drying booths, dryers] a better combustion efficiency is achieved.
- in applications with a high heat drop, the air at outlet touches the combustion chamber, which is much warmer, thus allowing less thermal stress to be applied to the entire heat exchanger.
- the tubes act as directional fins and aim the air flow on the heat exchanger, especially in applications where the fan is located downstream of the heat exchanger and/or where the air speed around the heat exchanger is not high.
- if there is no power supply to the equipment during operation, the radiation of heat from the heat exchanger is attenuated by the tube bundle, thereby protecting filters or other less heat-resistant material located upstream of the heat exchanger.

The precautions to be taken concern above all the possible formation of condensate in the pipes at minimum heat input (only standard GH).

CO-CURRENT installation
It is recommended when the fan is located upstream of the heat exchanger and the fan opening(s) can be accurately positioned relative to the combustion chamber so as to improve combustion chamber cooling.
In many cases, this avoids condensate inside the tube bundle.

COUNTER-CURRENT



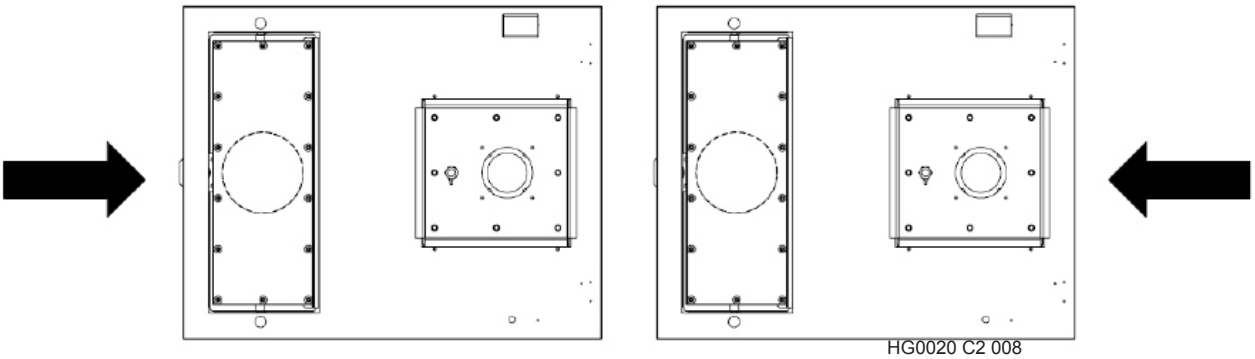
HG0020 C2 007

CO-CURRENT

4.3 Installing Single or Multiple Modules

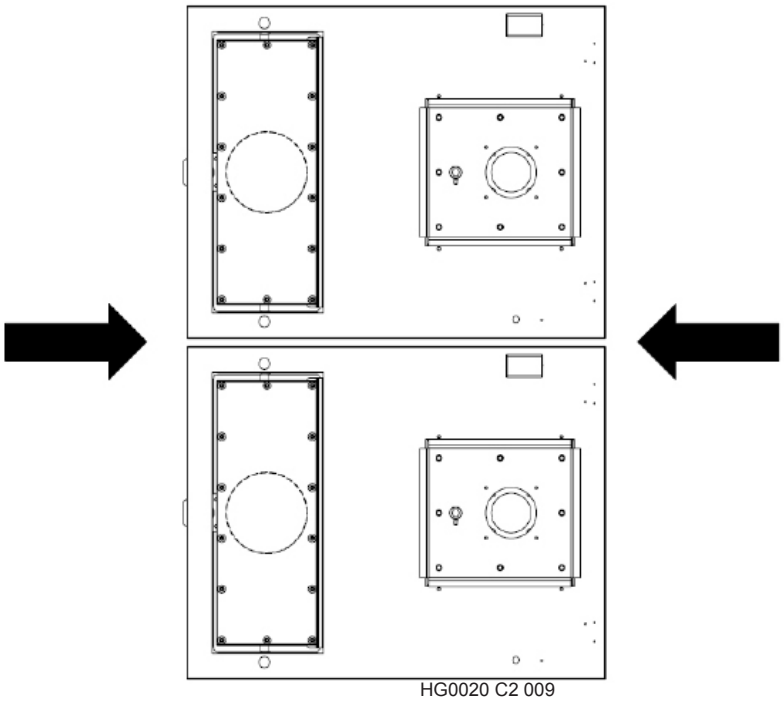
In applications where the required heat output exceeds the maximum available power, or where the minimum heat output is to be limited below the minimum value of a single heat exchanger, it is possible to assemble several modules in a single air handling unit, roof-top unit or process system, thereby achieving high heat output values.
The modules can be assembled in series or in parallel, with the appropriate precautions; the ventilation can be both co-current and counter-current.

Modules installed in series
This application is to be preferred when there are small air flows and high temperature differentials (process systems); the pressure drops of the individual modules must, of course, be added together.
The fan can be installed downstream or upstream of the module. In this case, it is necessary to check that the temperature at the outlet of the first module is proportional to the final air temperature.


HG0020 C2 008

Modules installed in parallel
The application is to be preferred when there are high air flow rates and small temperature differentials. In this type of installation it is necessary to verify that the air flow is evenly distributed on the modules.

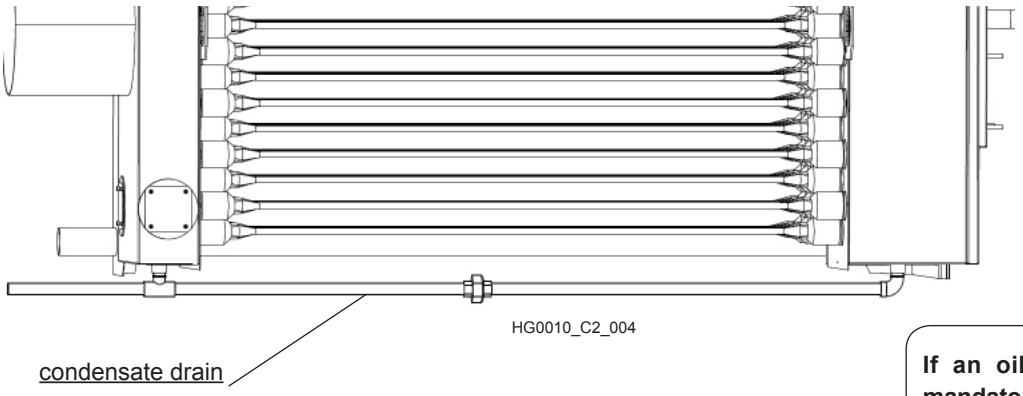
For applications with several modules, safety must always be guaranteed by installing a special safety thermostat (with manual reset) on each module. In any case, a control thermostat for the air delivery temperature should be used and should trip before the safety thermostat in case of malfunction of the ventilation system.


HG0020 C2 009

4.4 Condensate

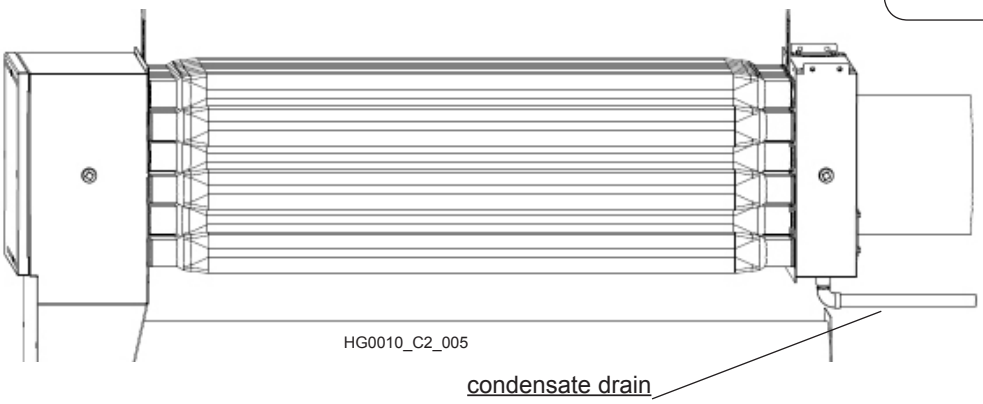
If a heater is matched to an air handling unit and/or roof-top unit (high air flow rates and low heat drop) it is necessary to drain this condensate from the exchanger using a suitable system.
All GH series heaters are supplied with stainless steel condensate drain already assembled. For EMS heaters, the condensate drain must be ordered as an accessory. Air flow direction (rightward or leftward) must be specified at order to install fittings in the correct position.
No condensate should form into front manifold because the gaskets installed are not waterproof. In order to avoid this, burner heat input should be adjusted to a value at least equal to heater minimum heat input (see table with technical data).

If condensation is not drained from the exchanger, it could seriously damage it. **The warranty of the exchanger does not cover damage caused by condensate.**
The picture below shows examples of horizontal and vertical installation. In both cases, it is better to install the heater with a slight inclination in order to ease condensate drain. Standard installation of condensate drain has its outlet on chimney side.



Installation
- Horizontal

If an oil burner is matched, it is mandatory to prevent any condensate.



Installation
- Vertical

Materials to be used for condensate drain
Any plastics should be avoided for condensate drain system since flue gas temperature is too high. Suitable materials are stainless steel and aluminium (only outside the heater). Galvanized steel is not recommended since it can be corroded by acid condensate.

Connection to the Condensate Drain
Special attention must be paid to the condensate disposal; an incorrect disposal, in fact, could jeopardise the correct operation of the equipment.
The factors to be taken into account are:
- risk of flue gas escaping from the condensate drain, when the heat exchanger is installed in an enclosed environment;
- risk of condensation water freezing in the pipes.

According to the type of installation, the module can drain the condensate in the following ways:
- drainage inside the unit (water collection tank);
- draining using a water trap;
- free drainage with no fittings.

Drainage inside the unit

This solution is a good remedy against the possible formation of ice on the condensate drain. For this installation it is mandatory to use a water trap with float.

At the outlet of the trap, condensation can be discharged into the unit's water collection tank only if the latter is made of stainless steel or aluminium. If the water collection tank is made of galvanised steel, it will be necessary to treat the condensation with basic solutions.

Draining using a water trap

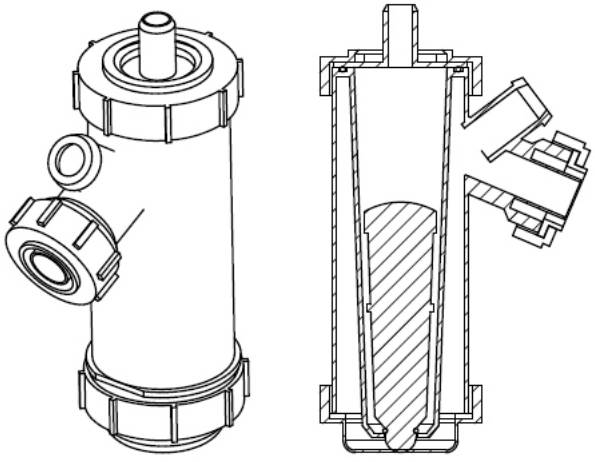
When installing the unit and, therefore, the heat exchanger module in a room, whether dedicated or not, connect the water trap making sure that it is smoke-tight.

The trap includes an internal float that prevents any flue gas leaks, even when trap is empty. Fill manually the siphon with water at first start-up.

The kit includes the adapter of the water trap to the condensate drain pipe; consider the minimum height required between the module drain and the floor or supporting surface of the unit.

In this case, the pipe after the water trap, if it goes outside, must be of the type with open connection so as to prevent any ice formed in the pipe from obstructing the condensate drain.

The first section of pipe, for 2/3 metres starting from the heat exchanger, must be made of metal, to withstand the flue gas temperature, then, after the water trap, it can be a silicone tube.



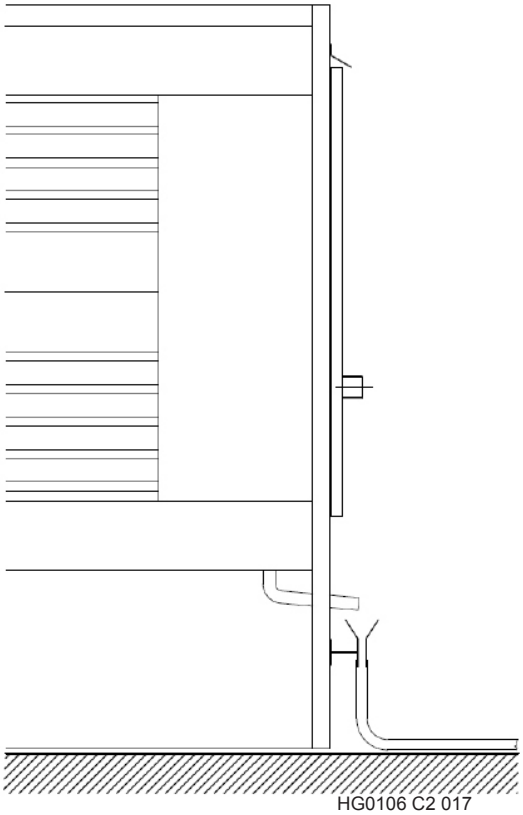
Free Drainage

If the unit is installed outdoors, unless the temperatures never drops below freezing, the water could be drained directly outside, if permitted, without any connections to other pipes. It is essential to check that the condensate flows away from the unit.

If the drainage needs to be ducted, it is necessary to install an open type connection, similar to the one in the picture below, to prevent ice forming in the pipe from blocking condensate drainage, resulting in water accumulation in the exchanger.

During operation, the flue gas temperature will melt any ice that may have formed at the end of the pipe.

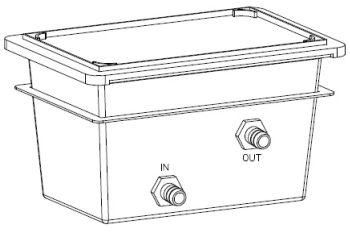
KIT TO NEUTRALISE ACID CONDENSATION



HG0106 C2 017

Apen has acid condensate treatment kits:

- G14303 from 032 kW - 7580 to 100 kW - 7780;
- G10858 from 140 kW - 7880 to 320 kW - 8180;
- G05750 from 420 kW - 8280 to 1200 kW - 8680.



neutral pH
condensation
output

acid pH
condensation input

HG0108.08_C2_010.pdf

4.5 Installing the GH Modules to the Structure

Anchoring the module to the structure

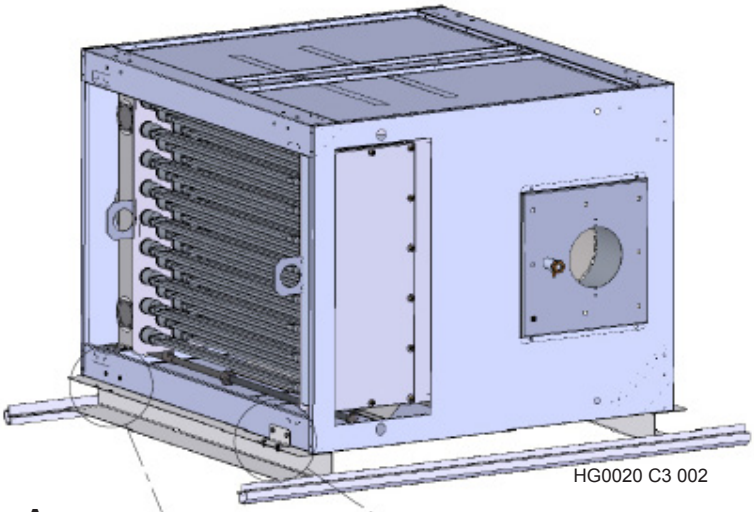
The GHxxxx series heaters can be easily installed inside the structures in which they are integrated, as follows:

1 positioning and fixing guides for the frame
2 burner plate fastening
3 chimney
4 by-pass and panel management
5 precautions for surrounding sections

Note: The insulation of the panels, in the section where the heat exchanger is installed, must be in class Ø or MØ [zero or em-zero].

Positioning and fixing rails for the frame

To insert the heater into a frame, it is necessary to provide support rails that can be fastened to the M8 threaded inserts available on the frame of the GH heaters. The rails shall also insulate the air handling section (see figure).



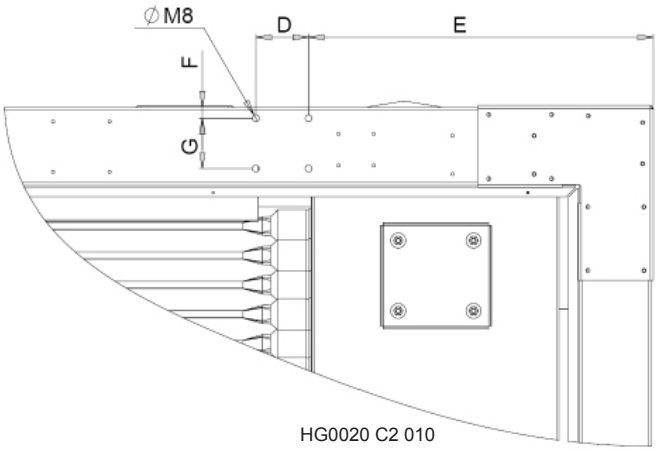
HG0020 C3 002

Fastening on one side

Fastening on two sides with bracket

The small heater models can be fixed with eight screws at the inserts on the base of the frame (detail A). While for larger models it is recommended to also provide a bracket so as to firmly anchor the heater to the frame with additional eight screws at the inserts on the side of the frame longitudinal members (detail B). This type of fastening prevents the heater from moving even during transport.
The table and the dimensioned drawing below show the position of the heater fixing points on the frame longitudinal members, according to the model. The distance "E" is the same both to the front part and to the rear part of the heater.
The heaters have a total of 32 fixing points that can be used according to the fastening and transport requirements.

Anchoring the burner plate



HG0020 C2 010

Model	Fixing points [mm]			
	D	E	F	G
GH7580	84	40	26	0
GH7680	84	40	26	0
GH7780	84	40	26	0
GH7880	84	40	26	0
GH7980	84	40	26	0
GH8080	84	40	26	0
GH8180	84	40	26	0
GH8280	84	667	26	0
GH8380	84	795	26	0
GH8480	84	548	18	80
GH8580 GH8680	84	458	18	80

Measurements specified with a tolerance of ± 2 mm

When fixing the burner plate to the structure, it is necessary to pay attention to the tightness of the flue gas circuit with respect to air handling and the external environment.
The module has an "internal" plate welded to the heater, an external plate, where the burner can be fixed, and two gaskets. The gaskets must be placed one inside and the other outside the wall of the panel of the air handling unit.

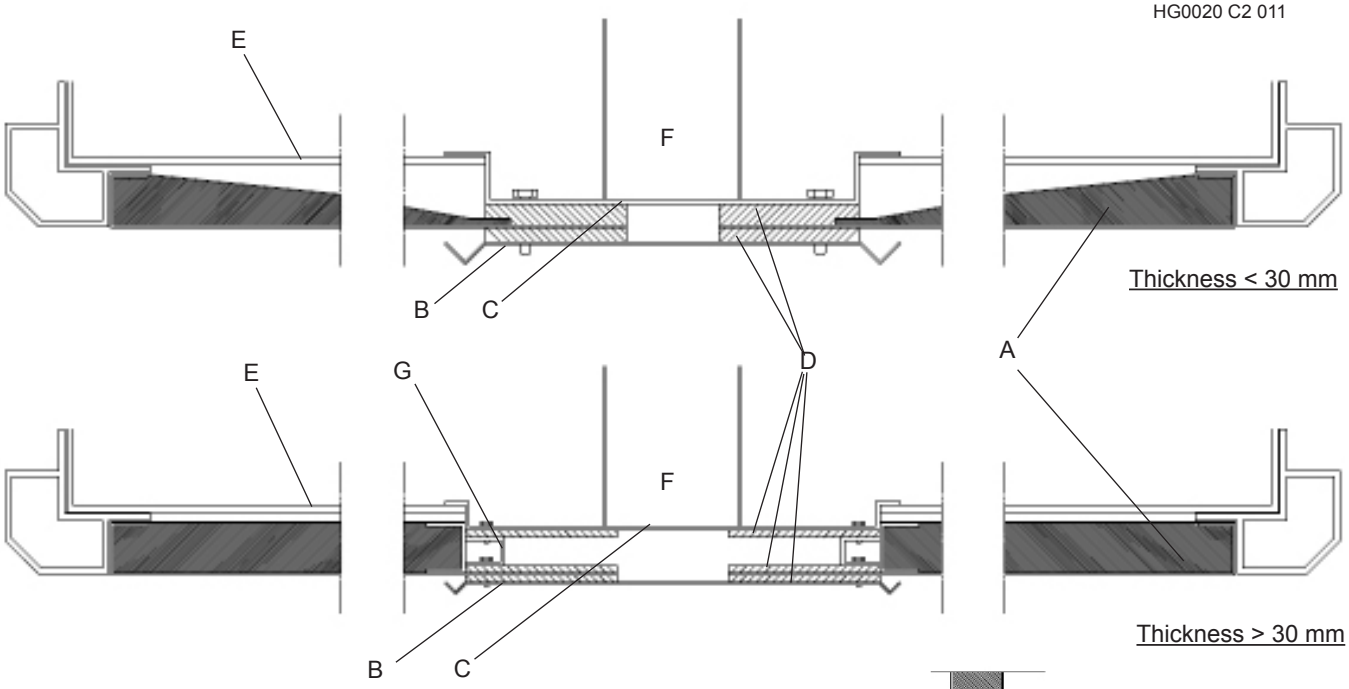
The correct positioning of the burner plate ensures the perfect sealing of the flue gas circuit, thanks to the gaskets supplied, for panels with a thickness between 23 and 27 mm.
For thicker panels (45, 50 or 60 mm), it is necessary to create a small spacer frame in order to ensure flue gas circuit sealing with respect to the air.
APEN GROUP is willing to study special solutions in cooperation with the customer, to take care of the sealing aspect as it is very important.

Fixing the chimney

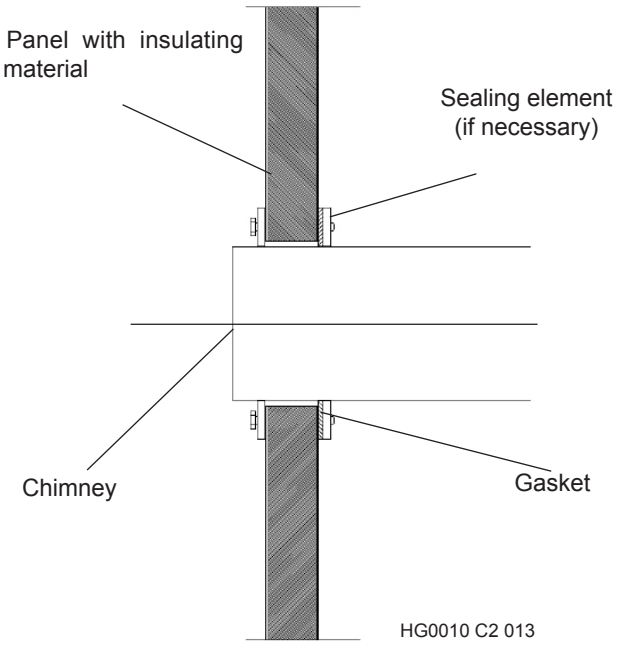
Key:

A Panel with insulating material;
B External burner plate;
C Internal burner plate;
D Gaskets;
E GH front panel;
F Burner housing tube;
G Spacer frame (for panel thickness > 30mm);

HG0020 C2 011



The chimney has a female coupling: the nominal diameter of the chimney is intended as inner diameter; the external diameter is 5-6 mm more than the nominal diameter. Therefore, it is recommended to drill a hole at least 10 mm larger than the nominal diameter. In installations where the air pressure is higher than 300 Pa it is recommended to seal the space between the chimney and the panel hole. On request, and for special executions, the chimney can have a rectangular cross-section and a welded flange.

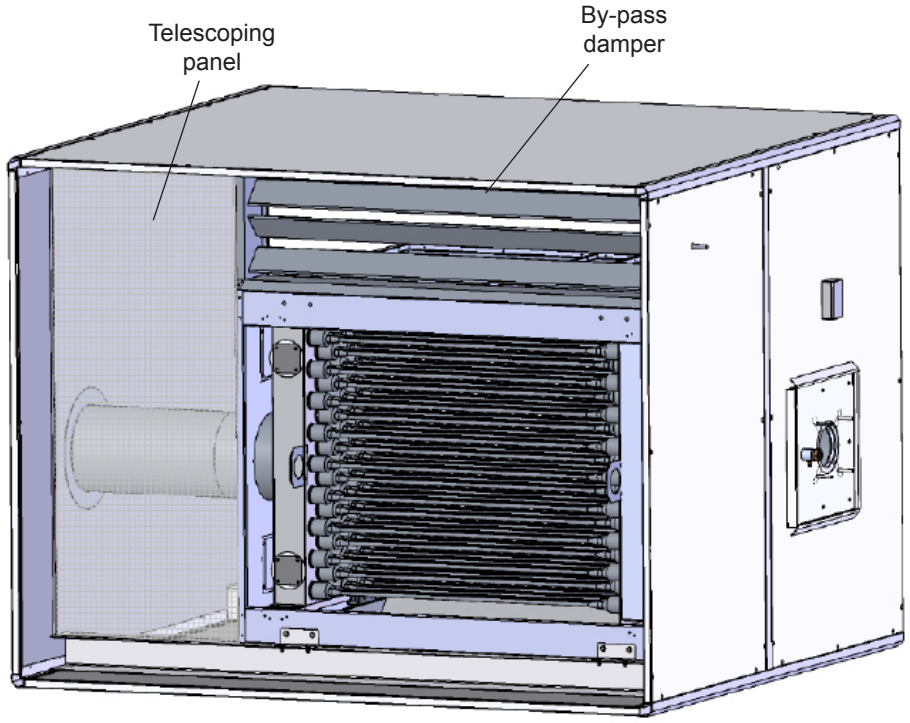


HG0010 C2 013

By-pass and panels

When the section of the air passage in the frame (where the GH heater is to be installed) is different from that of the selected module, the customer must make calibrated by-pass or telescoping in the structure of its machine.

The telescoping can be done mainly in two ways: with a closed panel, to completely convey the air flow inside the heater, or with perforated or "grille" panels to create a partial by-pass of the air flow.
A calibrated by-pass can be made using a control damper (see figure).



HG0020 C3 003

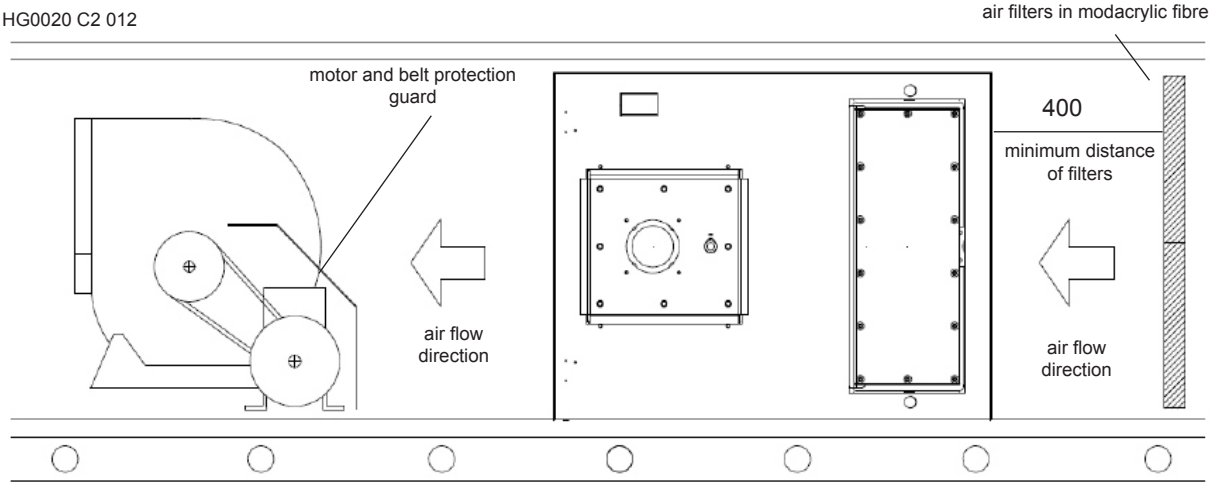
Precautions to be taken for surrounding areas

During regular operation with the fan on, the radiation from the heat exchanger to other sections of the handling unit is limited. If the fan stops for accidental reasons [power failure], when the heat exchanger is hot, the heat flows, by radiation and convection, to the nearby sections.
IT is therefore necessary that there are no flammable or heat-sensitive parts, plastic or paper parts in the nearby sections.
Any air filters made of synthetic fibre (maximum working temperature 80°C) must be positioned at a minimum distance of 400-450 mm from the module.

Metal fibre filter or fibreglass filter should be used (Tmax 100-120°C).

If the fan motor is really close to the GHxxxx heater module (less than 500 mm), we recommend the use of a metal panel to shield the electric motor and protect it from heat exchanger

HG0020 C2 012

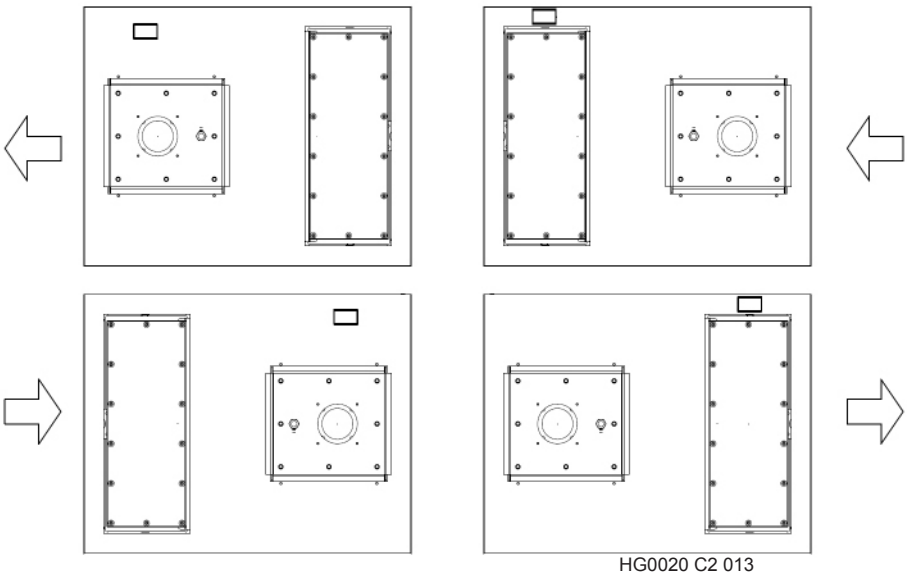


radiation.

4.6 Thermostats

The GH and EMS modules are installed with a thermostat unit including an STB safety thermostat, a TR fan thermostat and a TG limit thermostat.

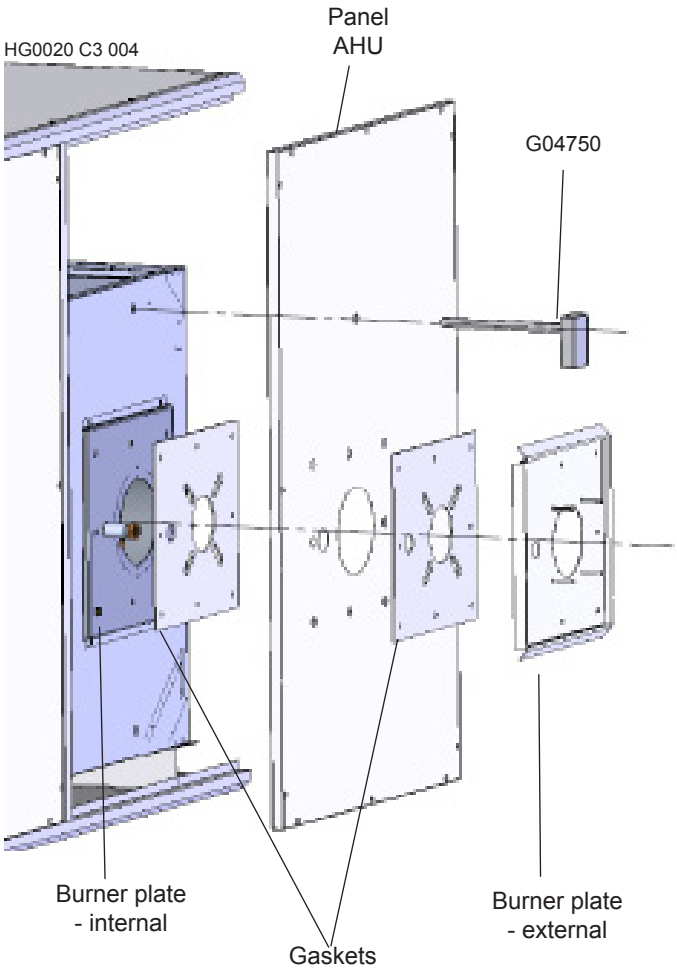
The thermostats must be placed in the upper part of the heat exchanger and downstream of it with respect to the direction of the air flow (with right flow to the left of the heat exchanger and with left flow to the right of the heat exchanger, see figure), so as to feel the heat radiated by the exchanger when the fan is not working and to be cooled by the air flow so that the radiation does not make it trip during regular operation.



HG0020 C2 013

Each heater is already equipped with the four holes for positioning the thermostat unit according to the final position of the module; these holes are indicated by an adhesive label marked "STB". The customer may have to remove the thermostat from the frame, drill holes in the front panel at the chosen position and reinsert it once the front panel is installed (see figure).

HG0020 C3 004



In 3-function and 2-function thermostats there are the following thermostats with the following functions:

STB Safety thermostat

The safety thermostat (STB) is mandatory, except for process systems, under the Gas Regulation 2016/426/EC. This safety thermostat must meet the following requirements:

- prevent that outlet air from the module exceeds 85°C [average air temperature]
- feature a manual reset
- be of the 'positive safety' type, i.e. it must trip in case of breakage of the sensitive element
- be CE-certified.

A high temperature STB thermostat is also available.

TR Fan thermostat

Within the thermostat unit there is also a second thermostat, adjustable, which can be used by the customer to maintain the ventilation on the heat exchanger so as to cool the combustion chamber after the burner has been stopped due to ceased heat demand.

TW Limit thermostat

It allows turning the burner off before the safety thermostat is triggered; reset is automatic, the only sign of its activation is the turning off of the burner.

Control thermostat

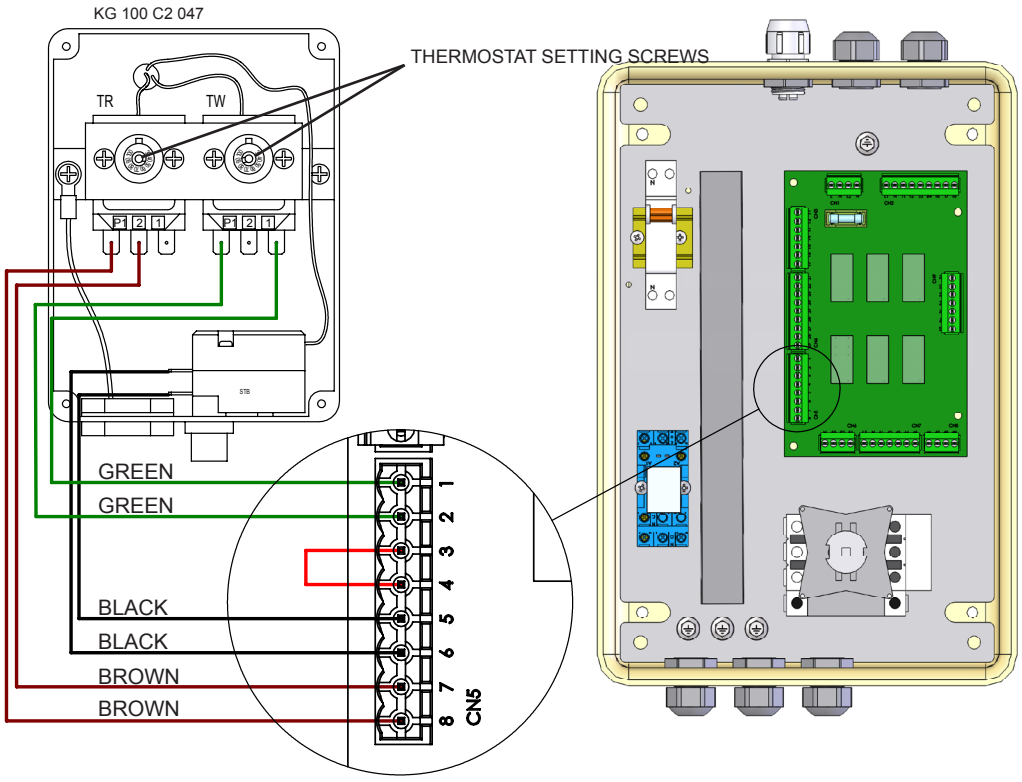
The control thermostat is not included in the scope of delivery of the GH and EMS modules. The thermostat that controls the operation can be modulating, two-stage or ON/OFF, depending on the burner installed. It is recommended to install this thermostat

THERMOSTAT WIRING - CONNECTOR CN5

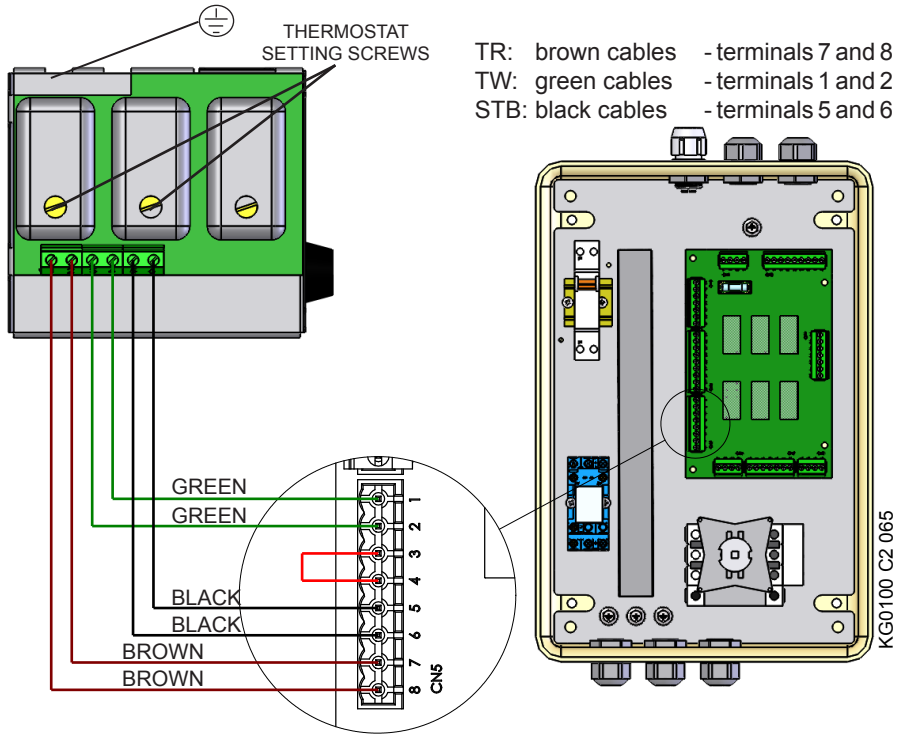
The Heaters are certified with the thermostat groups.
All GH and EMS series models (N, K and R) feature the three-function thermostat (TR+TW+STB).

- **STB:** The STB (or Limit) thermostat, (safety thermostat with manual reset) stops the burner if the exchanger reaches an excessive temperature. If STB thermostat triggers, it has to be manually reset following procedures described in User section of this Manual. This thermostat cuts the power to the burner by controlling KAS relay of wiring card.
- **TW:** The TW thermostat is installed on thermostat series of the burner (T1 - T2). If triggered, it turns burner off when the temperature inside the heater exceeds threshold. This thermostat is similar to a safety control but should not be used as a regulation thermostat.
- **TR:** The TR thermostat allows the fan to start only when air temperature threshold is reached. When burner turns off, it allows cooling down the exchanger.

FOR EMS MODELS FROM 032 TO 320



FOR EMS MODELS FROM 420 TO 1M2 AND ALL GH MODELS



Wiring for three-function thermostat

The three thermostats installed in the box are set to the following temperature values:

- TR is set to 40°C;
- TW is set to 90°C;
- STB default setting is 100°C.

To change settings for TR and TW thermostats, turn regulating screws.

Note: A jumper must be installed on terminals 3 and 4 to operate the burner correctly. This contact (230V) can be used to connect a device that, if opened, stops the burner. (This is wired in series to STB thermostat and it has the same function).

in a position that avoids the influence of the heat exchanger [radiance].

4.7 Matching EMS modules to the system

EMS modules are connected in series to the air handling systems:

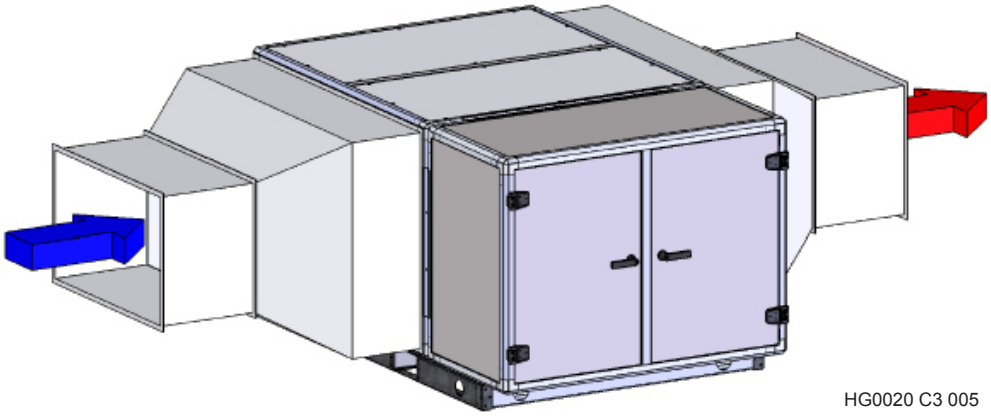
- the EMS series can be installed indoors, away from the elements
- the EMS-HEA series has been designed to allow outdoor installation of heat exchanger modules in horizontal air flow applications;

The heaters can be installed upstream or downstream of the fan section.
In case of installation upstream of the fan section, the critical components (electric motor and drive belts) must be protected from high temperature/radiance and shielded. Make sure that the fans and motors are suitable for operation at the design temperatures.
IT is strongly recommended to provide a system to control the temperature at the outlet of the heat exchanger.

In case of installation downstream of the fan section, make sure that the heat exchanger is evenly ventilated so as to guarantee uniform cooling and efficient heat exchange.
In both cases, to prevent problems related to radiance from the heat exchanger towards temperature-sensitive components, it

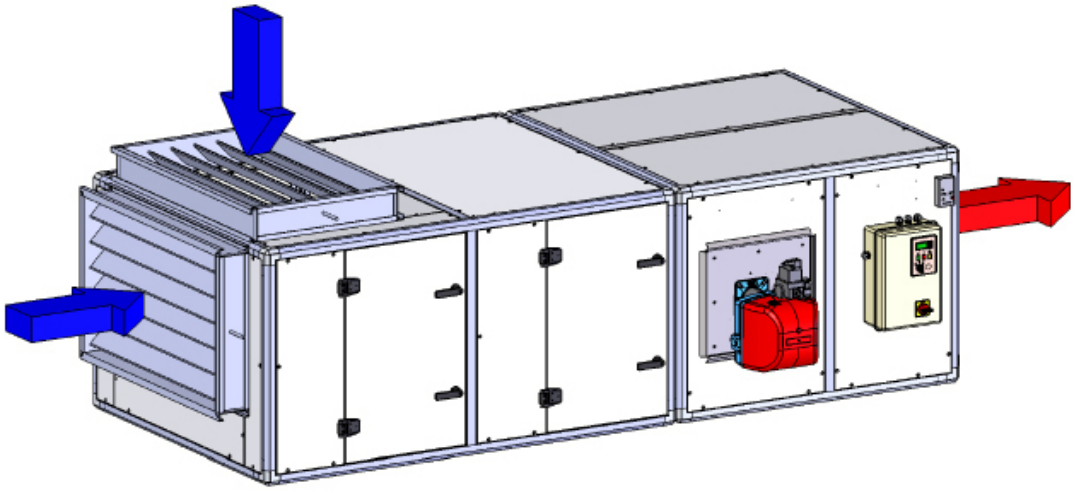
Examples of installation

EMS-HEA - ducted



HG0020 C3 005

EMS standard installed downstream of an AHU

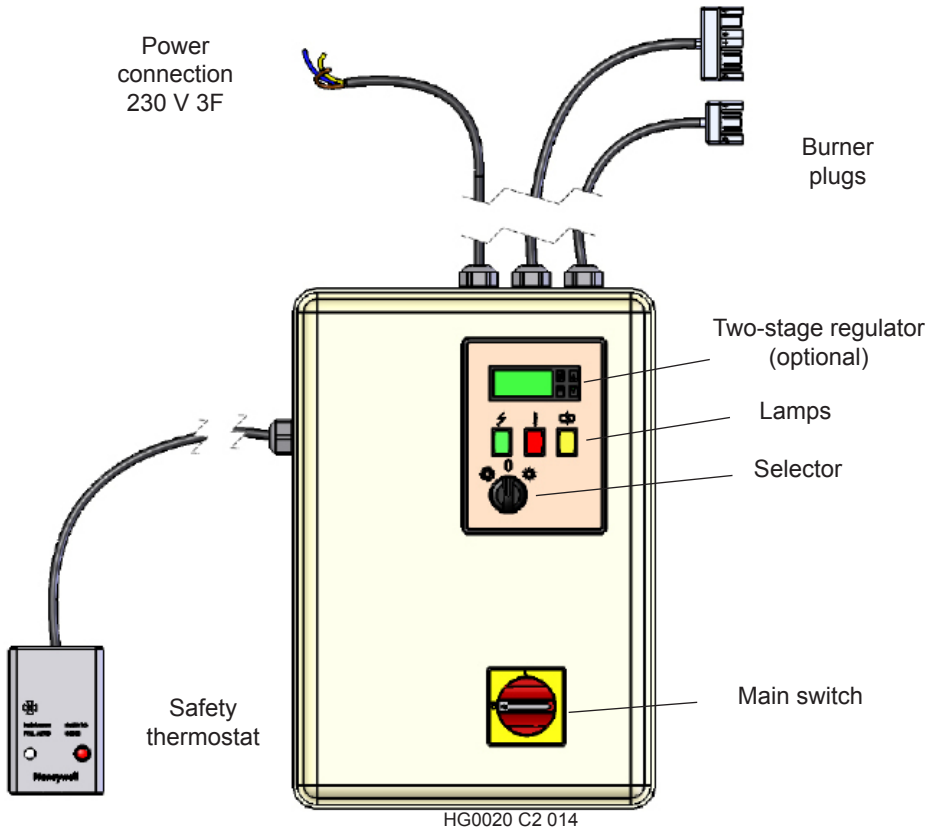


HG0020 C3 006

is advisable to follow the same instructions given for GH modules.

5. WIRING CONTROL PANEL

The EMS and GH modules can be combined with the wiring control panel code G10H112 supplied as an accessory by Apen Group S.p.A.
The control panel includes a box containing a relay-controlled board, a door lock main switch and a panel with warning lamps, the presetting for the installation of a two-stage regulator for the burner and an operating mode selector.
The G10H112 control panel allows you not only to connect the electric system, the safety 3-function thermostat and the burner matched to the heater in a simple and intuitive way but also to have terminals available for the connection of the system safety devices and for the connection of the control devices of the burner to be used. A terminal board is also provided for remote control of the operating statuses and warning messages.



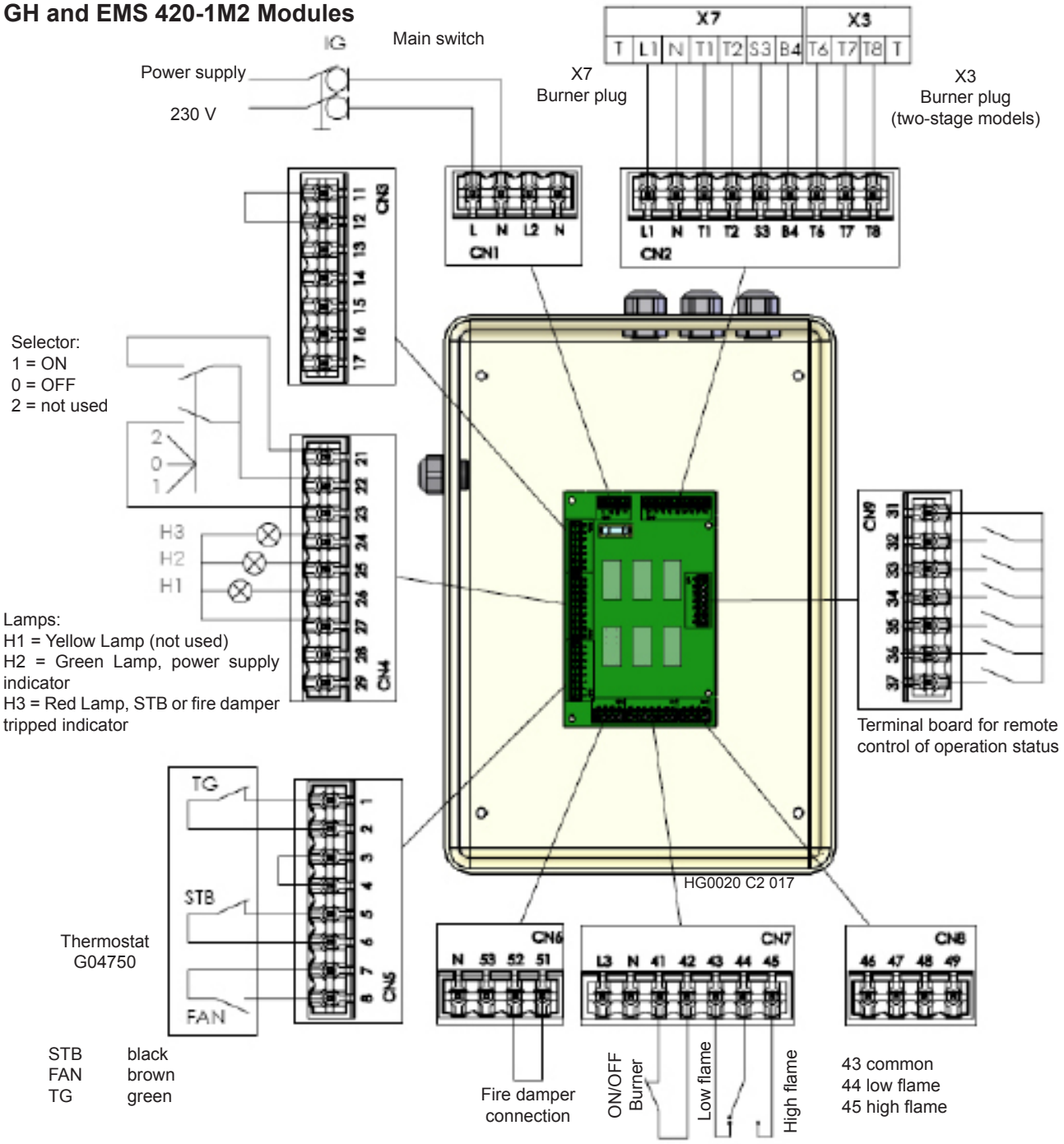
Description of wiring card connectors

Connector	Function
CN1	Power supply inlet; L2 and N terminals are reserved to single-phase burners with separate supply to the motor
CN2	Connector reserved for the burner
CN3	Connector for wiring contactors of fan motors
CN4	Connector for control panel wiring
CN5	Connector for the connection with the room thermostat and with the thermostats mounted on board the heater.

Connector	Function
CN6	Connector for the connection of fire damper and safety devices
CN7	Connector for the connection of high/low flame thermostat and/or temperature regulator
CN8	Connector for room or delivery air sensor wiring (when temperature regulator is installed)
CN9	Connector for remote control of alarms or operation status signals (power-free contacts)

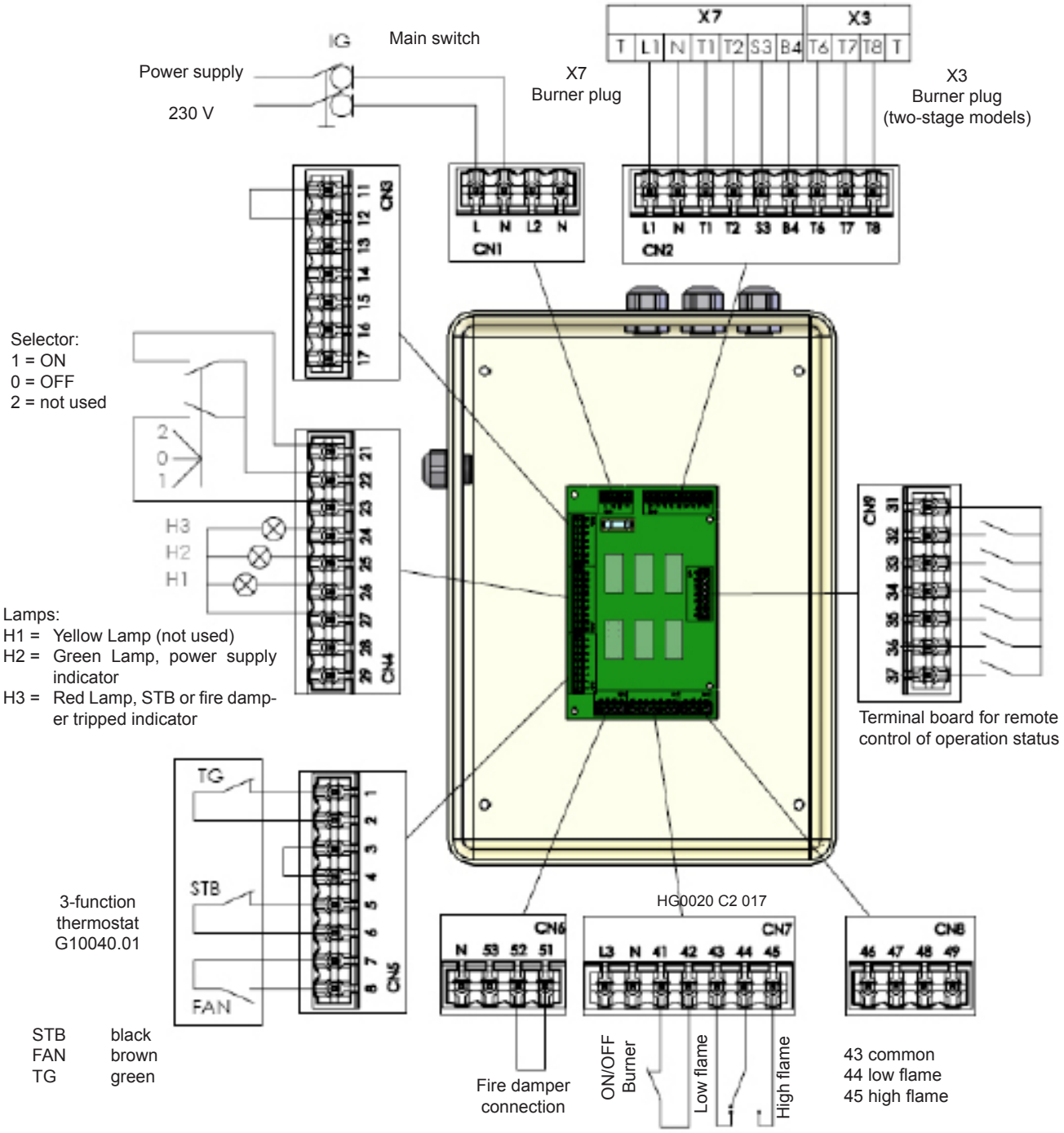
5.1 Wiring card electrical connections

GH and EMS 420-1M2 Modules



PINOUT OF CN 9 CONNECTOR	
Terminal	Meaning when contact is closed
31	Common
32	Fan working
33	Thermal relay OK. If the contact is open, thermal relay alarm is triggered.
34	Locked burner
35	Burner working
36	Damper OK. If contact is open, damper is alarmed and closes
37	Safety thermostat (STB) OK. If contact is open, thermostat has triggered.

Connections of EMS 032-320 modules



PINOUT OF CN 9 CONNECTOR	
Terminal	Meaning when contact is closed
31	Common
32	Fan working
33	Thermal relay OK. If the contact is open, thermal relay alarm is triggered.
34	Locked burner
35	Burner working
36	Damper OK. If contact is open, damper is alarmed and closes
37	Safety thermostat (STB) OK. If contact is open, thermostat has triggered.

5.2 Wiring the Burner

A specific connector (CN2) on wiring card is dedicated to connecting the burner.
CN2 connector shows standard numbering for one- or two-stage burners. You only need to wire the burner respecting numbering. If the burner terminal board is different from the standard one, carry out the following connections:

Line - 230V	From terminals L1, N
Thermostat series	From terminals T1 and T2
Lock signal	To terminal S3
Operation burner*	To terminal B4
High/low flame	To terminals T6 (common), T7 (low flame), T8 (high flame)

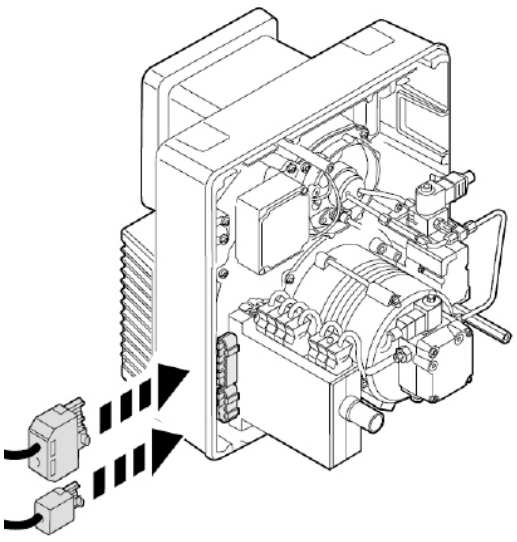
***** If no connection is provided for “burner operation”, the self-holding function of the fan is not enabled. Therefore, at start-up or when room air is cold, the fan could repeat multiple ON/OFF cycles.

Legend of Burner plug

X7 7-pole plug for burner connection:
- L1 line supply (230V);
- T ground;
- N neutral;
- T1,T2 series of thermostats;
- S3 lock signal;
- B4 ON signal;

X3 4-pole plug for high/low flame connection:
- B5 High flame lit signal;
- T6,T7,T8 high/low flame thermostat.

SC heater wiring card

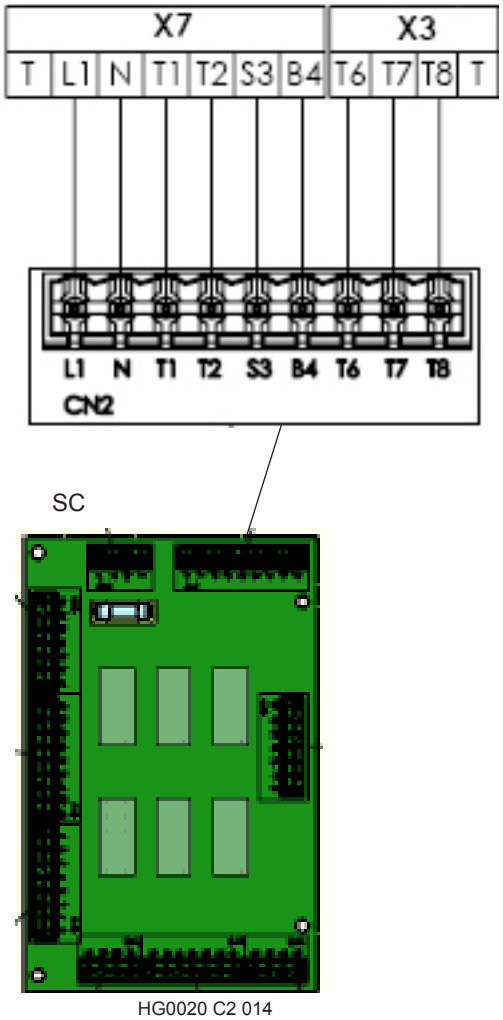


Three-phase Burner

3-phase burners always have two supplies:

- 400V three-phase for electrical motor
- 230V single-phase for the control section.

The three-phase power supply of the burner auxiliaries must be connected separately from the connection on the wiring card. With 3-phase motors, remember to verify that rotation sense of burner motor is correct.
Three-phase motor electrical connection must be taken from downstream of the switch.



HG0020 C2 014

5.3 G09921-AM Temperature regulator

A digital electronic regulator is available for air temperature control and it is supplied connected, tested and mounted on the front panel of the control panel.
Depending on the installation, the regulator is supplemented by a room probe or a channel probe.
This regulator can only be used in combination with a two-stage burner.
IT is possible to control both the delivery temperature and the return temperature (ambient).

The following probes are available to be combined with the regulator:

Code	Characteristics	Temperature range
G07202	NTC - Ambient	-10°C to 60°C
G07203	NTC - Channel	-10°C to 90°C
G17675	NTC - wired	-50°C to 105°C
G16170	PT100 - Ø6x100	-50°C to 250°C
G16195	PT100 - Ø6x100	-50°C to 450°C

Use of heaters with temperature regulator is described in the special technical data sheets supplied with the machine you purchased.

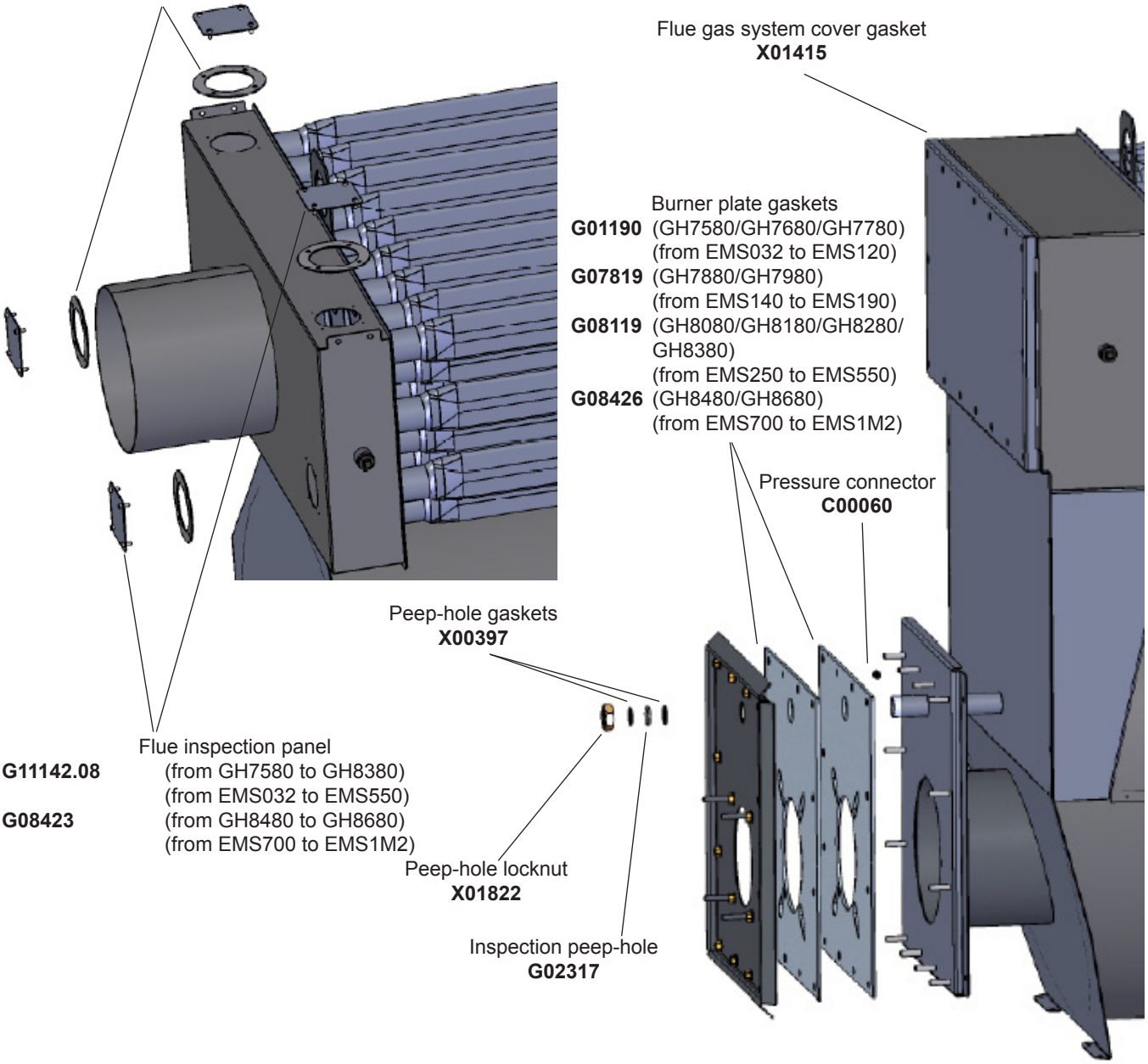
6. LIST OF SPARE PARTS

Flue gas inspection panel gaskets
G14242 (from GH7580 to GH8380)
(from EMS032 to EMS550)
G08444 (from GH8480 to GH8680)
(from EMS700 to EMS1M2)
G04378 (from GH7580 to GH8380, 310 series)
(from EMS032 to EMS550, 310 series)
B00920 (from GH7480 to GH8680, 310 series)
(from EMS700 to EMS1M2, 310 series)

Flue gas system cover gasket
X01415

Burner plate gaskets
G01190 (GH7580/GH7680/GH7780)
(from EMS032 to EMS120)
G07819 (GH7880/GH7980)
(from EMS140 to EMS190)
G08119 (GH8080/GH8180/GH8280/
GH8380)
(from EMS250 to EMS550)
G08426 (GH8480/GH8680)
(from EMS700 to EMS1M2)

Pressure connector
C00060



Peep-hole gaskets
X00397

Flue inspection panel
G11142.08 (from GH7580 to GH8380)
(from EMS032 to EMS550)
G08423 (from GH8480 to GH8680)
(from EMS700 to EMS1M2)

Peep-hole locknut
X01822

Inspection peep-hole
G02317

Safety thermostat
G10040.01 (from EMS032 to EMS320)
G04750 (from EMS420 to EMS1M2)
(from GH7580 to GH8680)

7. SERVICING INSTRUCTIONS

During first start-up, the following items need to be checked:

Combustion
Length of burner nosepiece.
Fuel capacity of the burner.
Combustion parameters.

Safety Checks
Check if STB safety thermostat and TG control thermostat trigger.
Microswitch for fire dampers (if installed).
Room thermostat control.
Exchanger cooling.

Combustion Checks
We recommend checking that burner nosepiece is suitable for use (see paragraph 3.9)
A fuel capacity check must be performed:
- at the meter, in case of a gas burner;
- by comparing nozzle capacity/pressure with values in specific tables, in case of a gas oil burner.

When fuel capacity cannot be measured, adjust the burner by checking combustion parameters.
CO_2 content reference values are included in tables of Paragraph 3.10.
CO_2 values shown above can surely be improved without producing unburned products. However, a high quantity of excess air should be maintained in order to balance possible working variations in time.
To define the heat input refer to tables of Paragraph 3.10.
If combustion efficiency is known and CO_2 content is similar to that mentioned in tables of Paragraph 3.10, the diagrams of Paragraph 3.3 can be used reading the useful heat output “regulated” by the heater in correspondence to the efficiency.

Checks on Safety Controls
Correct operation of safety devices depends on how they are actually wired and installed.
When first starting the appliance, the following checks must be performed:

STB+TG safety and control thermostats
If there is a double STB+TG thermostat, simply lower the TG value until the burner turns off, then restore the TG value.

Fire Damper
If fire dampers are installed, you need to check that the damper closure actually stops the burner and the fan (if present), and opens the discharge damper, if present.

Room Thermostat
Make sure that room thermostat and/or the timer turn off ONLY the burner, not the cooling fan. The fan shall stop only when the exchanger has cooled down.

Exchanger Cooling
Make sure that the fan turns off with a minimum delay of 180 seconds after the burner is turned off so as to ensure that the exchanger is cooled down.

These controls are indispensable for all models of exchanger and for any type of installation.

ApenGroup aermaxline
Apen Group S.p.A.
20060 Pessano con Bornago (MI) - Italia
Casella Postale 69
Via Isonzo, 1 (ex Via Provinciale, 85)
Tel. +39 02 9596931
Fax +39 02 95742758
Cap. Soc. Euro 928.800,00 i.v.
Cod. Fisc. - P. IVA IT 08767740155
www.apengroup.com
apen@apengroup.com